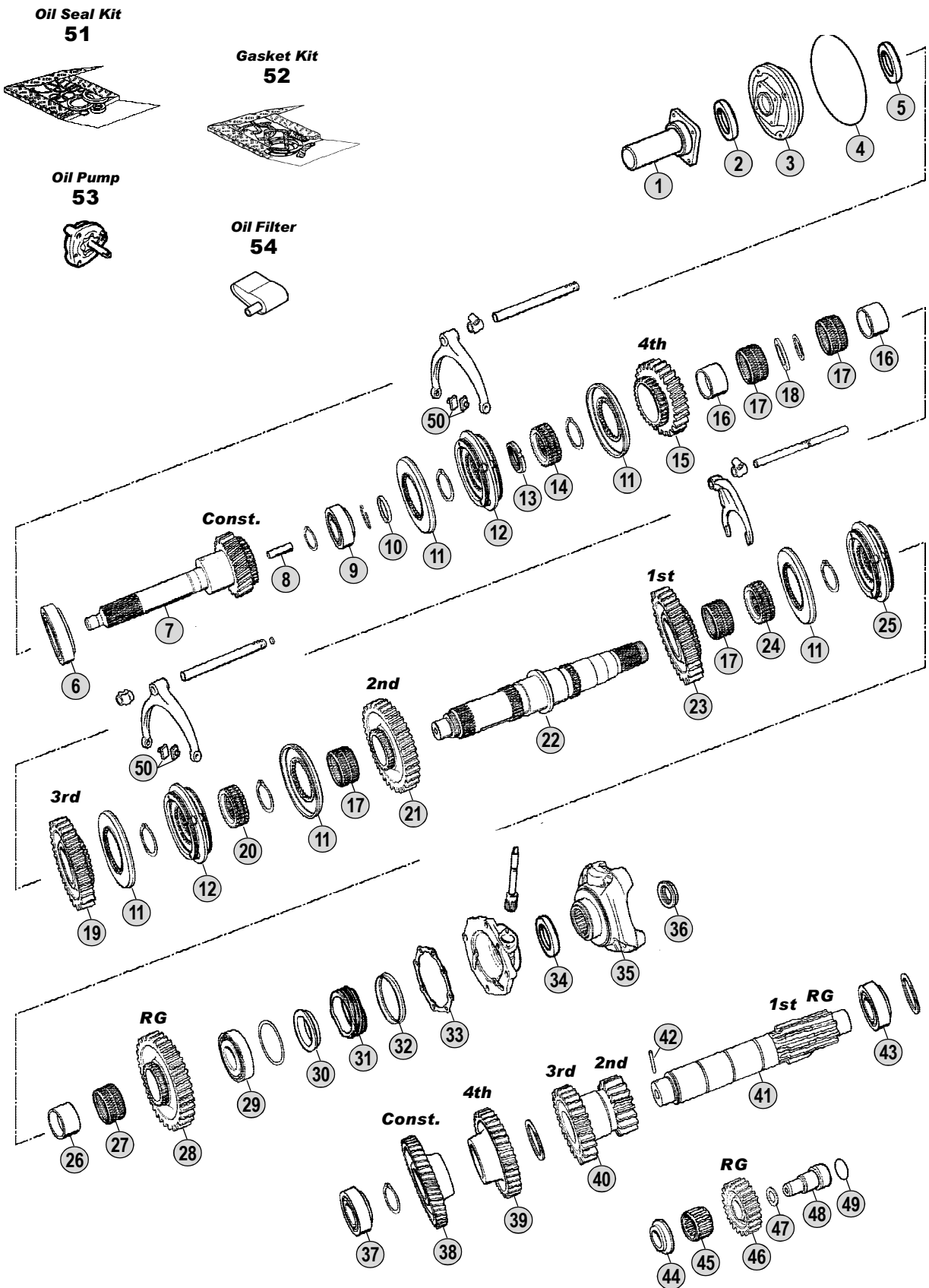


Adattabile a : **SCANIA**  
Suitable To :



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Models

**Serie 2 - Serie 3**  
**Bus K92CL - Bus K112**  
**Bus K113**



Fig.	CEI no.	Rif. SCANIA	Description	Q.ty	Note	G776	G777			
1	135.150	1103619	Front Cover	1		●	●			
2	139.420	315270	V-Ring	1		●	●			
3	135.153	334389	Front Cover	1		●	●			
4	139.417	194414	O Ring 203x3 mm	1		●	●			
5	139.418	388528	Oil Seal Ring D.45x65x9	1		●	●			
6	130.611	1121538	Bearing 76,22x139,7x36	1		●	●			
7	102.209	294898	Input Shaft 25 T	1	(1)	●	●			
7	102.217	1352794	Input Shaft 25 T	1	(2)	●	●			
8	189.502	315060	Oil tube	1		●	●			
9	130.614	284843	Bearing 40x80x32	1		●	●			
10	111.230	315022	Ring	1		●	●			
11	109.118	325113	Synchronizer Cone	5	(A)	●				
11	109.117	332118	Synchronizer Cone	5	(B)	●				
11	109.117	332118	Synchronizer Cone	5			●			
12	196.105	244990	Synchronizer Assy.	2	(A)	●				
12	196.216	328117	Synchronizer Assy.	2	(B)	●				
12	196.216	328117	Synchronizer Assy.	2			●			
13	187.464	194484	Nut M50x1,5	1		●	●			
14	157.135	224086	Synchronizer Hub	1		●	●			
15	145.436	325251	Gear 4th Speed 28 T	1		●	●			
16	117.361	194376	Bush	2		●	●			
17	137.238	194413	Needle Cage D.70x78x46	4		●	●			
18	111.231	264225	Ring	1		●	●			
19	145.437	325252	Gear 3rd Speed 29 T	1		●	●			
20	157.134	224087	Guide Sleeve	1		●	●			
21	145.735	317978	Gear 2nd Speed 35 T	1		●				
21	145.733	328382	Gear 2nd Speed 35 T	1			●			
22	103.172	317400	Main Shaft	1		●	●			
23	145.736	317979	Gear 1st Speed 39 T	1		●				
23	145.737	1115264	Gear 1st Speed 39 T	1			●			
24	157.659	315680	Hub	1		●	●			
25	196.342	353041	Synchronizer Assy.	1	(A)	●				
25	196.343	325107	Synchronizer Assy.	1	(B)	●				
25	196.343	325107	Synchronizer Assy.	1			●			
26	117.367	315682	Bush	1		●	●			
27	137.239	315683	Needle Cage	1		●	●			
28	147.199	1117993	Reverse Gear 39 T	1		●	●			
29	130.615	284997	Bearing 57x119,9x32,7	1		●	●			
30	169.899	284806	Spacer	1		●	●			
31	126.027	174806	Speedometer Gear	1		●	●			
32	189.481	1307760	Dust Cover	1		●	●			
33	139.719	387314	Gasket	1		●	●			
34	139.384	1335243	Oil Seal Ring D.80x100x10 (Green)	1	Old Style (Green)	●	●			
34	139.544	338643	Oil Seal Ring (Brown)	1	New Style (Brown)	●	●			
35	197.101	315548	Output Flange	1	(3) P/PF40	●	●			

## Notes

- (A) Use items marked (A) together  
 (1) Up to gearbox **1823419**  
 (3) Old Type with spider straight housing (0°)  
 (5) Containing 1 pc. **194414** Size **203x3** (Fig.4)
- (B) Use items marked (B) together  
 (2) From gearbox **1823420**  
 (4) New Type with spider elical housing (4,5°)  
 (6) Containing 1 pc. **1309563** Size **203x5**

## Date

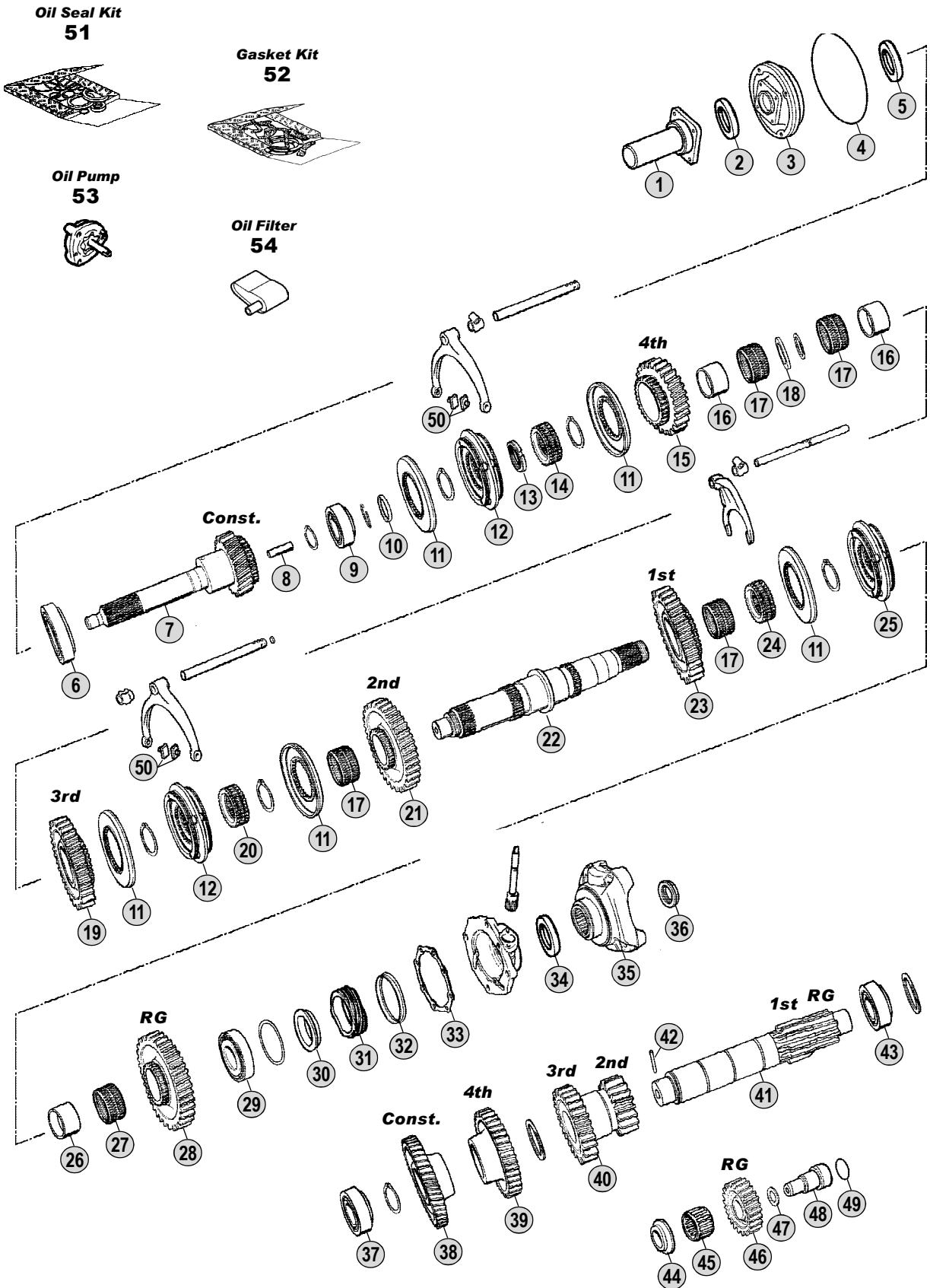
05 / 2010

## Table

0060

Adattabile a : **SCANIA**  
Suitable To :

Modelli Cambio/ Gearbox Models  
**G776 - G777**



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Models

**Serie 2 - Serie 3**

**Bus K92CL - Bus K112**

**Bus K113**



Fig.	CEI no.	Rif. SCANIA	Description	Q.ty	Note	G776	G777			
35	197.102	338234	Output Flange	1	(4) P/PF40	●	●			
36	187.468	315085	Grooved Nut M50x1,5	1		●	●			
37	130.616	317350	Bearing 50x90x28	1		●	●			
38	146.536	304623	Constant Gear 40 T	1		●	●			
39	146.538	284809	Gear 4th Speed 35 T	1		●	●			
40	143.114	317992	Double Gear 2nd/3rd Sp.-18/25 T	1		●				
40	143.095	325255	Double Gear 2nd/3rd Sp.-17/25 T	1			●			
41	105.164	317991	Countershaft 12/10 T	1		●				
41	105.163	284807	Countershaft 10/10 T	1			●			
42	187.645	340430	Pin	1		●	●			
43	130.617	294023	Bearing	1		●	●			
44	169.901	194798	Washer	1		●	●			
45	137.234	174371	Needle Cage D.38x50x32,8	1		●	●			
46	147.200	194562	Reverse Gear 23 T	1		●	●			
47	111.232	194400	Spacer Ring	1		●	●			
48	107.186	358046	Reverse Pin	1		●	●			
49	169.902	810974	O-Ring	1		●	●			
50	141.169	244090	Slide	4		●	●			
51	198.621	550520	Oil Seals Kit	1	(5)	●	●			
51	198.978	550537	Oil Seals Kit	1	(6)	●	●			
52	198.979	550532	Gasket Kit	1		●	●			
53	280.609	194838	Oil Pump	1		●	●			
54	280.610	224367	Oil Filter	1		●	●			

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#### Notes

- (A) Use items marked **(A)** together  
 (1) Up to gearbox **1823419**  
 (3) Old Type with spider straight housing (0°)  
 (5) Containing 1 pc. **194414** Size 203x3 (Fig.4)
- (B) Use items marked **(B)** together  
 (2) From gearbox **1823420**  
 (4) New Type with spider elical housing (4,5°)  
 (6) Containing 1 pc. **1309563** Size 203x5

#### Date

05 / 2010

#### Table

**0060**