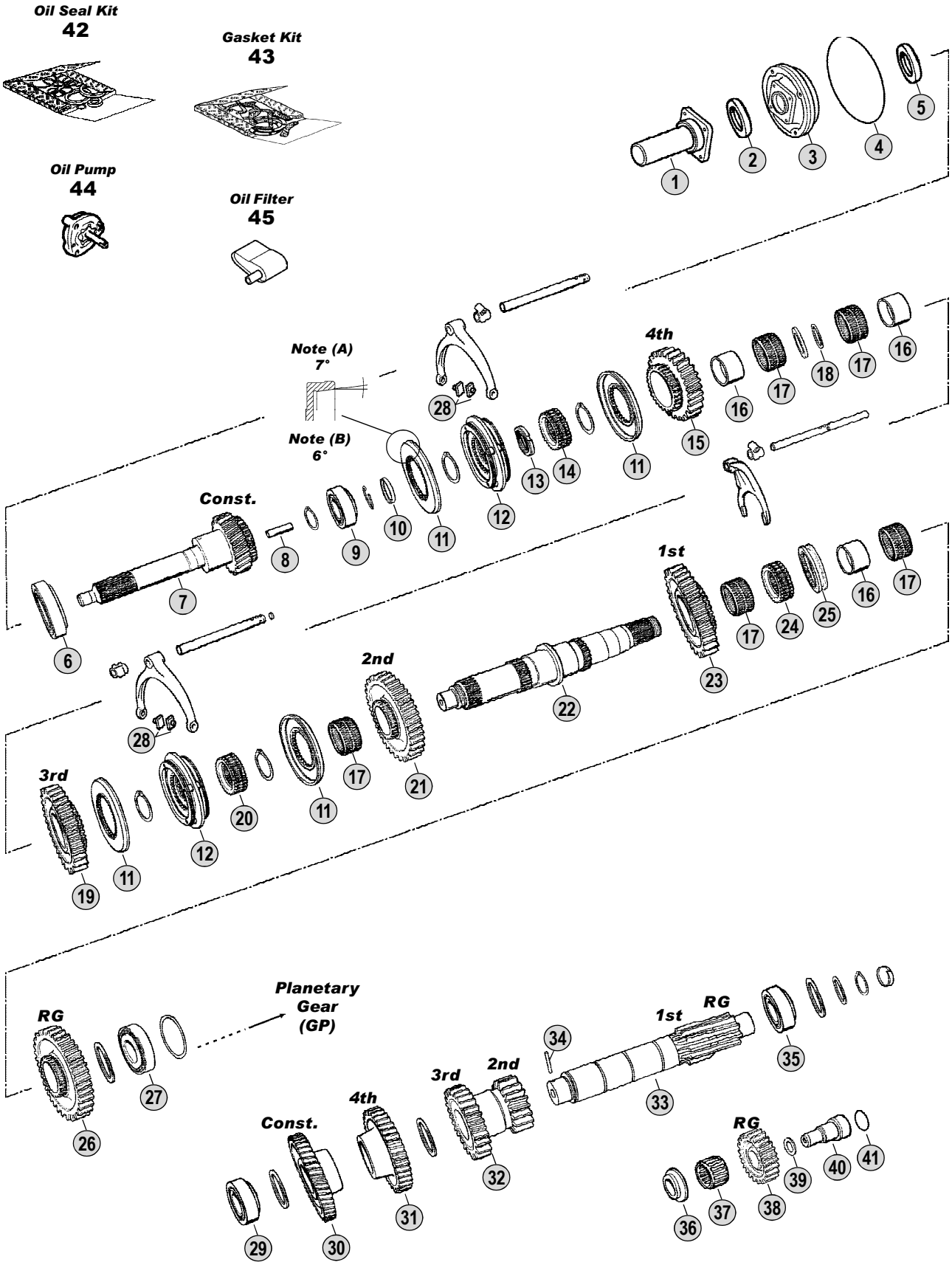
Adattabile a :
Suitable To : **SCANIA**

Modelli Cambio/ *Gearbox Models*

GS771 - GS772



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Models

Serie 2 - Serie 3

G**82** - P**82** - G**92** - P**92** - R**92** - G**112** - P**112** - R**112** - T**112**
G**93** - P**93** - R**93** - T**93** - P**113** - R**113** *Bus* K**113**CLB

CEI
HIGH FIDELITY SPARE PARTS

Fig.	CEI no.	Rif. SCANIA	Description	Q.ty	Note	GS771	GS772			
1	*135.150*	1103619	Front Cover	1		●	●			
2	*139.420*	315270	V-Ring	1		●	●			
3	*135.153*	334389	Front Cover	1	**(1)**	●	●			
3	*135.154*	1312886	Front Cover	1	**(2)**	●	●			
4	*139.417*	194414	O Ring 203x3 mm	1		●	●			
5	*139.418*	388528	Oil Seal Ring D.45x65x9	1		●	●			
6	*130.611*	1121538	Bearing 76,22x139,7x36	1		●	●			
7	*102.325*	294899	Input Shaft 23 T	1		●	●			
7	*102.326*	294896	Input Shaft 23 T	1		●	●			
8	**189.502**	315060	Oil tube	1		●	●			
9	*130.614*	284843	Bearing 40x80x32	1		●	●			
10	*111.230*	315022	Ring	1		●	●			
11	**109.118**	325113	Synchronizer Cone	4	**(A)**	●	●			
11	**109.117**	332118	Synchronizer Cone	4	**(B)**	●	●			
12	**196.105**	244990	Synchronizer Assy.	2	**(A)**	●	●			
12	*196.216*	328117	Synchronizer Assy.	2	**(B)**	●	●			
13	**187.464**	194484	Nut M50x1,5	1		●	●			
14	**157.135**	224086	Synchronizer Hub	1		●	●			
15	*145.738*	322808	Gear 4th Speed 25 T	1		●				
15	*145.413*	234914	Gear 4th Speed 26 T	1			●			
16	**117.361**	194376	Bush	3		●	●			
17	*137.238*	194413	Needle Cage D.70x78x46	5		●	●			
18	*111.231*	264225	Ring	1		●	●			
19	*145.437*	325252	Gear 3rd Speed 29 T	1		●	●			
20	**157.134**	224087	Guide Sleeve	1		●	●			
21	*145.733*	328382	Gear 2nd Speed 35 T	1		●	●			
22	*103.173*	324288	Main Shaft	1		●	●			
23	*145.734*	264883	Gear 1st Speed 39 T	1		●	●			
24	*157.658*	224125	Hub	1		●	●			
25	*154.328*	194578	Sliding Sleeve	1		●	●			
26	*147.197*	254527	Reverse Gear 39 T	1		●	●			
27	*130.615*	284997	Bearing 57x119,9x32,7	1		●	●			
28	**141.169**	244090	Slide	4		●	●			
29	*130.616*	317350	Bearing 50x90x28	1		●	●			
30	*146.535*	304622	Constant Gear 43 T	1		●	●			
31	*146.539*	322809	Gear 4th Speed 40 T	1		●				
31	*146.537*	194564	Gear 4th Speed 37 T	1			●			
32	*143.095*	325255	Double Gear 2nd/3rd Sp.-17/25 T	1		●	●			
33	*105.163*	284807	Countershaft 10/10 T	1		●	●			
34	*187.645*	340430	Pin	1		●	●			
35	*130.617*	294023	Bearing	1		●	●			
36	*169.901*	194798	Washer	1		●	●			
37	*137.234*	174371	Needle Cage D.38x50x32,8	1		●	●			
38	*147.198*	264688	Reverse Gear 23 T	1		●	●			
39	*111.232*	194400	Spacer Ring	1		●	●			

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Notes

(A) Use items marked **(A)** together
(B) Use items marked **(B)** together
(1) Up to gearbox **6104102**
(2) From gearbox **6104103**
(3) Containing 1 pc. **194414** Size **203x3** (Fig.4)
(4) Containing 1 pc. **1309563** Size **203x5**

Date

05 / **2010**

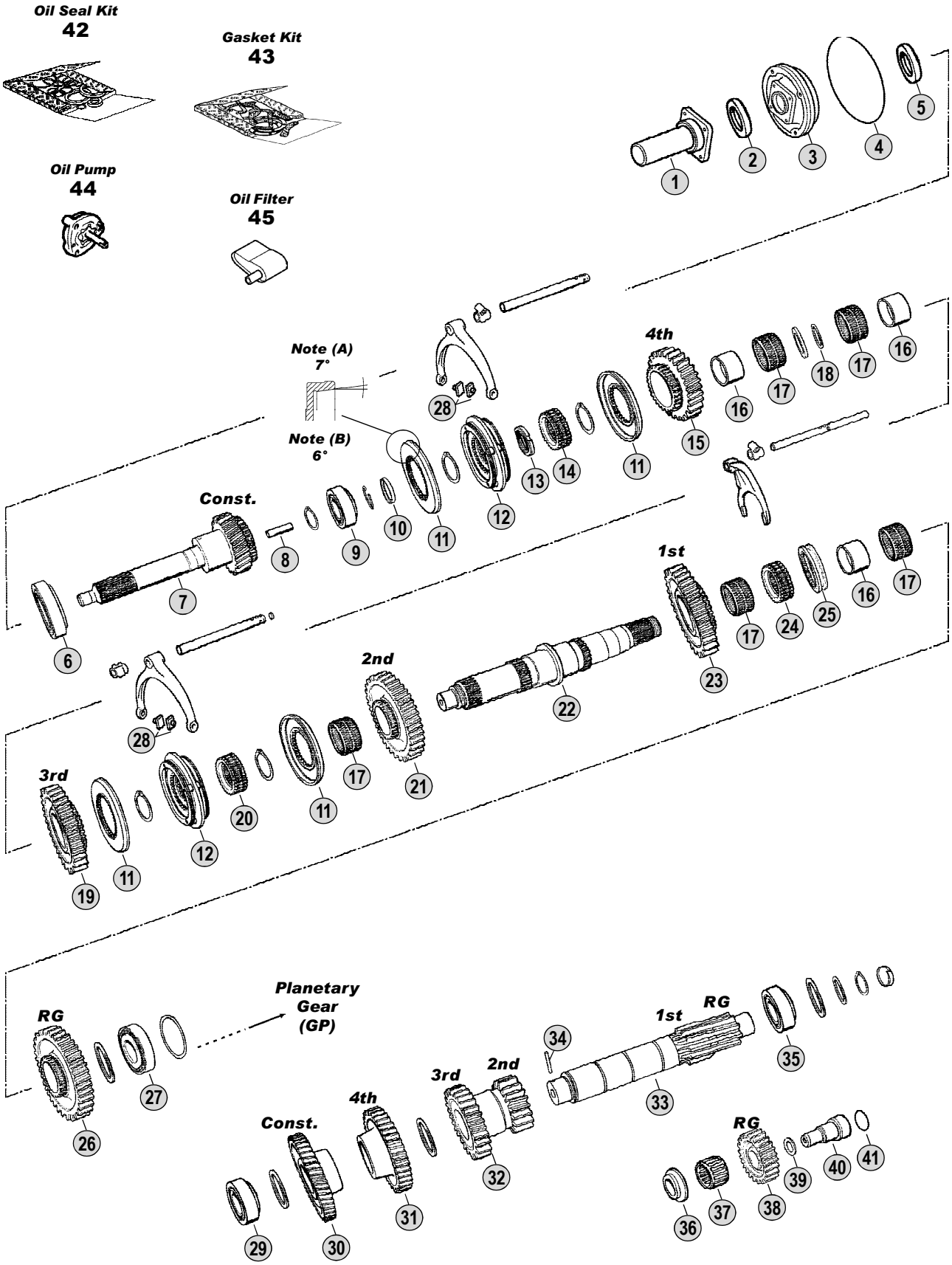
Table

0050

Adattabile a :
Suitable To : **SCANIA**

Modelli Cambio/ *Gearbox Models*

GS771 - GS772



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Models

Serie 2 - Serie 3

G**82** - P**82** - G**92** - P**92** - R**92** - G**112** - P**112** - R**112** - T**112**
G**93** - P**93** - R**93** - T**93** - P**113** - R**113** *Bus* K**113**CLB

CEI
HIGH FIDELITY SPARE PARTS

Fig.	CEI no.	Rif. SCANIA	Description	Q.ty	Note	GS771	GS772			
40	*107.186*	358046	Reverse Pin	1		●	●			
41	*169.902*	810974	O-Ring	1		●	●			
42	**198.621**	550520	Oil Seals Kit	1	**(3)**	●	●			
42	*198.978*	550537	Oil Seals Kit	1	**(4)**	●	●			
43	*198.980*	550533	Gasket kit	1		●	●			
44	*280.609*	194838	Oil Pump	1		●	●			
45	*280.610*	224367	Oil Filter	1		●	●			

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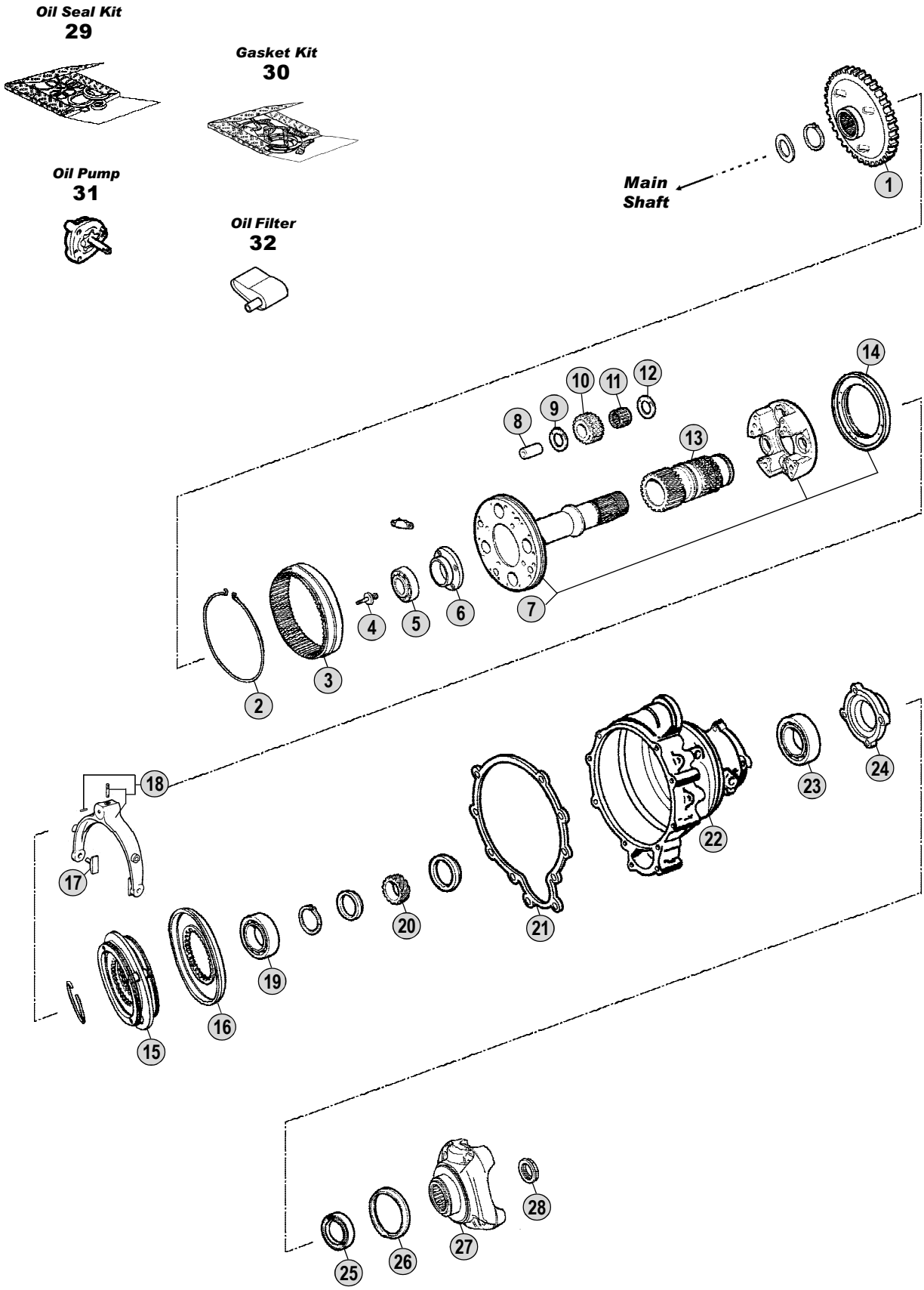
Notes

(A) Use items marked **(A)** together
(B) Use items marked **(B)** together
(1) Up to gearbox **6104102**
(2) From gearbox **6104103**
(3) Containing 1 pc. **194414** Size **203x3** (Fig.4)
(4) Containing 1 pc. **1309563** Size **203x5**

Adattabile a :
Suitable To : **SCANIA**

Modelli Cambio/ *Gearbox Models*

GS771 - GS772



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Models

Serie 2 - Serie 3

G**82** - P**82** - G**92** - P**92** - R**92** - G**112** - P**112** - R**112** - T**112**
G**93** - P**93** - R**93** - T**93** - P**113** - R**113** ***Bus*** K**113**CLB

CEI
HIGH FIDELITY SPARE PARTS

Fig.	CEI no.	Rif. SCANIA	Description	Q.ty		Note	GS771	GS772			
1	*145.739*	324285	Gear	1			●	●			
2	*111.233*	164939	Retainer ring	1			●	●			
3	*123.251*	164016	Crown 89 T	1			●	●			
4	*187.646*	324278	Screw	1			●	●			
5	*130.618*	324273	Bearing	1			●	●			
6	*189.615*	342831	Bearing Housing	1			●	●			
7	*190.354*	358173	Planetary carrier	1			●	●			
7	*190.355*	358174	Planetary carrier	1		CAG Version	●	●			
8	*107.187*	324260	Pin	4			●	●			
9	*169.903*	324240	Washer	4			●	●			
10	*157.660*	164030	Planetary Gear 19 T	4			●	●			
11	*137.234*	174371	Needle cage D.38x50x32,8	4			●	●			
12	*169.904*	324241	Washer	4			●	●			
13	*157.661*	1302774	Sun Gear	1			●	●			
14	*109.364*	338044	Synchronizer cone	1	**(1)**	Old Type	●	●			
14	*109.365*	1321891	Synchronizer cone	1		New Type	●	●			
14	*109.366*	1327984	Synchronizer cone	1		CAG Version	●	●			
15	*196.344*	333906	Synchronizer Assy.	1			●	●			
16	*109.367*	324267	Synchronizer cone	1			●	●			
17	**141.169**	244090	Slide	2			●	●			
18	*141.170*	332565	Fork	1			●	●			
19	*130.619*	1302858	Bearing	1			●	●			
20	*126.027*	174806	Speedometer Gear	1			●	●			
21	*139.720*	387311	Gasket	1			●	●			
22	*199.203*	357806	Planetary housing	1			●	●			
22	*199.204*	391562	Planetary housing	1		CAG Version	●	●			
23	*130.620*	32302	Bearing	1			●	●			
24	*128.197*	324253	Cover	1			●	●			
25	**139.384**	1335243	Oil Seal Ring D.80x100x10 (Green)	1		Old Style (Green)	●	●			
25	*139.544*	338643	Oil Seal Ring (Brown)	1		New Style (Brown)	●	●			
26	**189.481**	1307760	Dust Cover	1			●	●			
27	*197.103*	315547	Output flange	1	**(2)**	P/PF 30	●	●			
27	*197.104*	338233	Output Flange	1	**(3)**	P/PF 30	●	●			
27	*197.101*	315548	Output flange	1	**(2)**	P/PF 40	●	●			
27	*197.102*	338234	Output Flange	1	**(3)**	P/PF 40	●	●			
27	*197.105*	315549	Output flange	1	**(2)**	P/PF 50	●	●			
27	*197.077*	338235	Output Flange	1	**(3)**	P/PF 50	●	●			
28	*187.468*	315085	Grooved nut M 50x1,5	1			●	●			
29	**198.621**	550520	Oil Seal Kit	1	**(4)**		●	●			
29	*198.978*	550537	Oil Seals Kit	1	**(5)**		●	●			
30	*198.980*	550533	Gasket kit	1			●	●			
31	*280.609*	194838	Oil Pump	1			●	●			
32	*280.610*	224367	Oil Filter	1			●	●			

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Notes

(1) **338044** Old type **can use** old style Rivet **335663** an new style Rivet **807946**.
1321891 New type **must be use** only with new style Rivet **807946.**
(2) Old Type with spider straight housing (**0°**) (3) New Type with spider elical housing (**4,5°**)
(4) Containing 1 pc. **194414** Size **203x3** (5) Containing 1 pc. **1309563** Size **203x5**

Date
05 / **2010**

Table
0055

CEI
HIGH FIDELITY SPARE PARTS