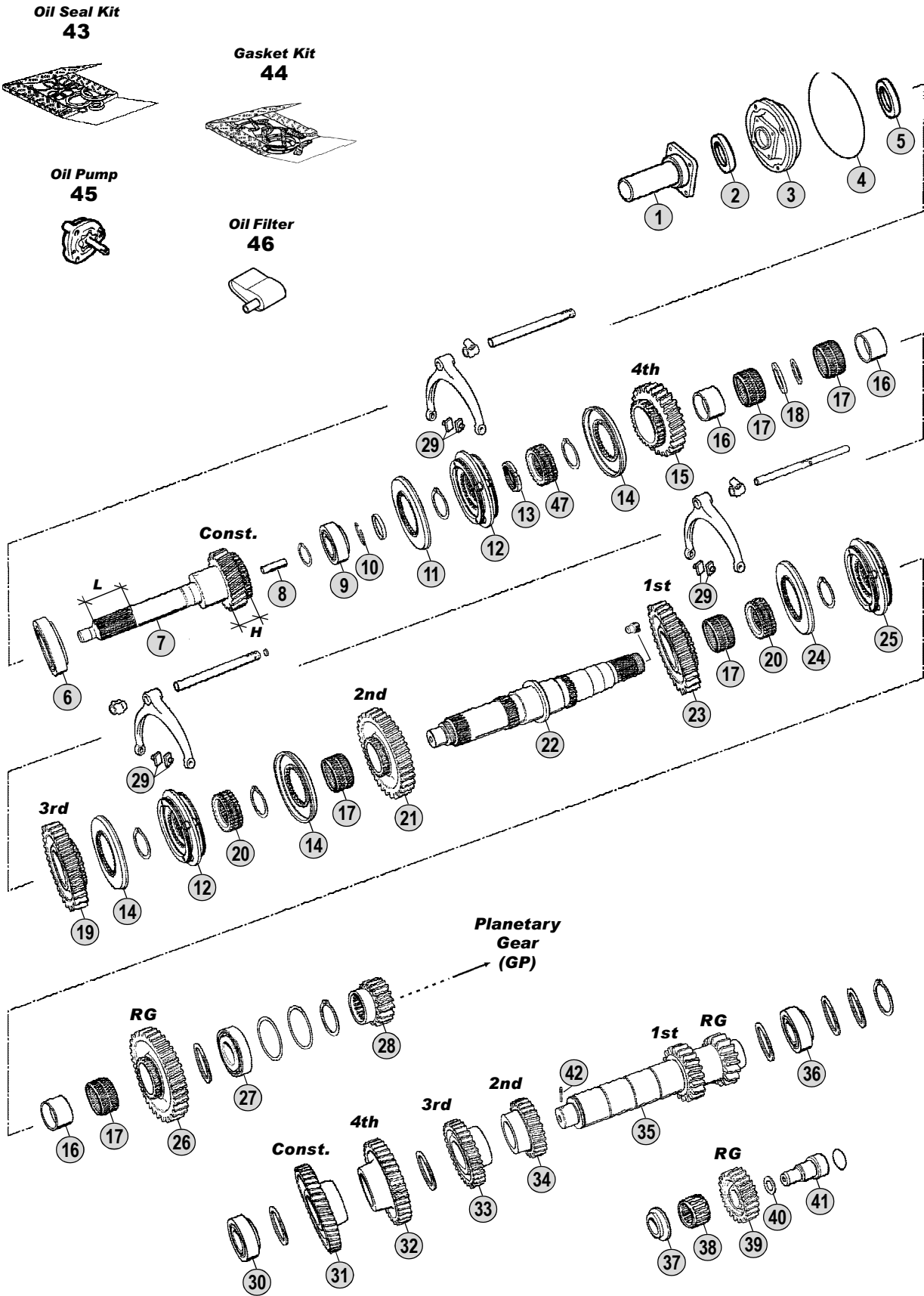


Adattabile a : **SCANIA**
Suitable To :

Modelli Cambio/ Gearbox Models
GR871(T) - GRE871T



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Models

Serie 2 - Serie 3

G82 - P82 - G92 - P92 - R92 - G112 - P112 - R112 - T112 - R142 - T142
G93 - P93 - P93HK - R93 - T93 - P113 - P113HK - R113 - T113



Fig.	CEI no.	Rif. SCANIA	Description	Q.ty	Note			
						GR871	GR871T	GRE871T
1	135.150	1103619	Front Cover	1		●	●	●
2	139.420	315270	V-Ring	1		●	●	●
3	135.153	334389	Front Cover	1	Up to 6395159	●	●	●
3	135.154	1312886	Front Cover	1	From 6395159	●	●	●
4	139.417	194414	O Ring 203x3 mm	1		●	●	●
5	139.418	388528	Oil Seal Ring D.45x65x9	1		●	●	●
6	130.611	1121538	Bearing 76,22x139,7x36	1		●	●	●
7	102.163	294903	Input Shaft 23 T	1	(A)(1) L=73/H=32,7mm	●	●	
7	102.137	294904	Input Shaft 23 T	1	(A)(2) L=98/H=32,7mm	●	●	
7	102.183	391249	Input Shaft 23 T	1	(B)(2) L=98/H=35,0mm	●	●	
7	102.331	315292	Input Shaft 23 T	1	(A)			●
7	102.332	392978	Input Shaft 23 T	1	(B)			●
8	189.502	315060	Oil tube	1		●	●	●
9	130.614	284843	Bearing 40x80x32	1		●	●	●
10	111.230	315022	Ring	1		●	●	●
11	109.118	325113	Synchronizer Cone	1	(A)	●	●	●
11	109.368	374746	Synchronizer Cone	1	(B)	●	●	●
12	196.105	244990	Synchronizer Assy.	2		●	●	●
13	187.464	194484	Nut M50x1,5	1		●	●	●
14	109.118	325113	Synchronizer Cone	3		●	●	●
15	145.289	234909	Gear 4th Speed 27 T	1		●	●	●
16	117.361	194376	Bush	3		●	●	●
17	137.238	194413	Needle Cage D.70x78x46	5		●	●	●
18	111.231	264225	Ring	1		●	●	●
19	145.292	234910	Gear 3rd Speed 30 T	1		●	●	●
20	157.134	224087	Guide Sleeve	2		●	●	●
21	145.745	323836	Gear 2nd Speed 32 T	1		●	●	●
22	103.106	331880	Main Shaft	1	(3)	●	●	●
22	103.176	1333269	Main Shaft	1	(4)	●	●	●
23	145.395	324139	Gear 1st Speed 34 T	1		●	●	●
24	109.117	332118	Synchronizer Cone	1		●	●	●
25	196.215	338706	Synchronizer Assy.	1		●	●	●
26	147.113	381084	Reverse Gear 31 T	1		●	●	●
27	130.615	284997	Bearing 57x119,9x32,7	1		●	●	●
28	157.145	339800	Sun Gear 17 T	1	(3)	●	●	●
28	157.664	1333270	Sun Gear 17 T	1	(4)	●	●	●
29	141.169	244090	Slide	6		●	●	●
30	130.616	317350	Bearing 50x90x28	1		●	●	●
31	146.267	274521	Constant Gear 41 T	1	(A)	●	●	●
31	146.542	391246	Constant Gear 41 T	1	(B)	●	●	●
32	146.268	341407	Gear 4th Speed 36 T	1		●	●	●
33	146.295	294425	Gear 3rd Speed 30 T	1		●	●	●
34	146.266	194337	Gear 2nd Speed 24 T	1		●	●	●
35	105.166	1117288	Countershaft 19/17 T	1		●	●	●
36	130.623	284992	Bearing 69,8x120x29,8	1		●	●	●

Notes

- (A) Use items marked (A) together (B) Use items marked (B) together
 (1) With **Single Plate** disk clutch (2) With **Double Plate** disk clutch
 (3) **Old style Mainshaft**. This Old type can use both Old (339800) and New (1333270) style sun gear
 (4) **New style Mainshaft**. This New type can use Only New style sun gear (1333270)
 (5) Containing 1 pc. 194414 Size 203x3 (Fig.4) (6) Containing 1 pc. 1309563 Size 203x5 (Fig.4)
 (7) **Same composition as 550527** with the addition of : 804723 (Countershaft retainer ring) / 315022 (Input shaft retainer ring) / 164061 (Side gasket)

Date

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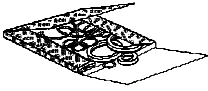
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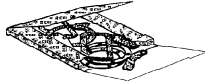
Adattabile a : **SCANIA**
Suitable To :

Modelli Cambio/ Gearbox Models
GR871(T) - GRE871T

**Oil Seal Kit
43**



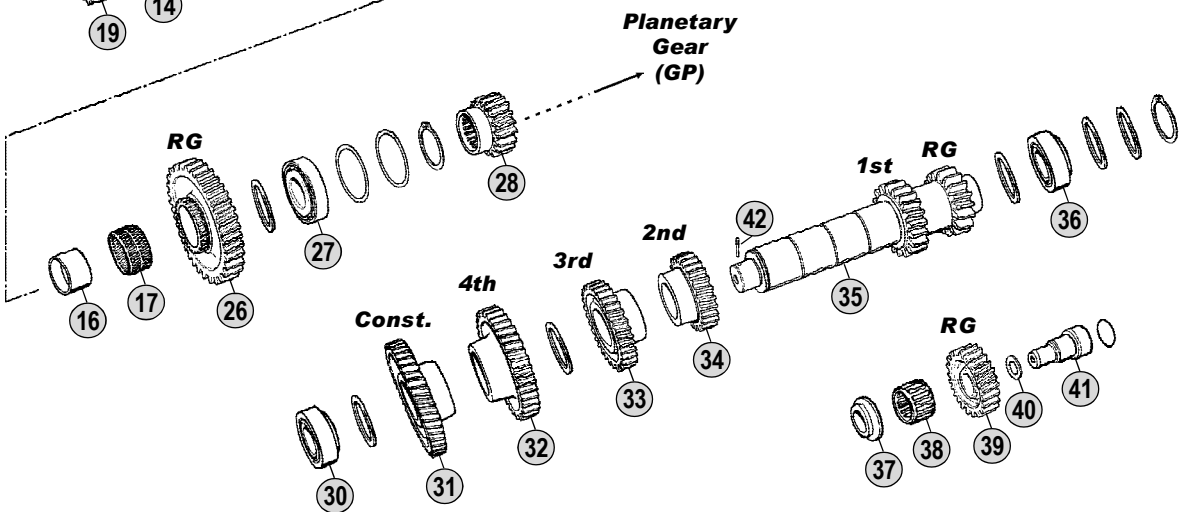
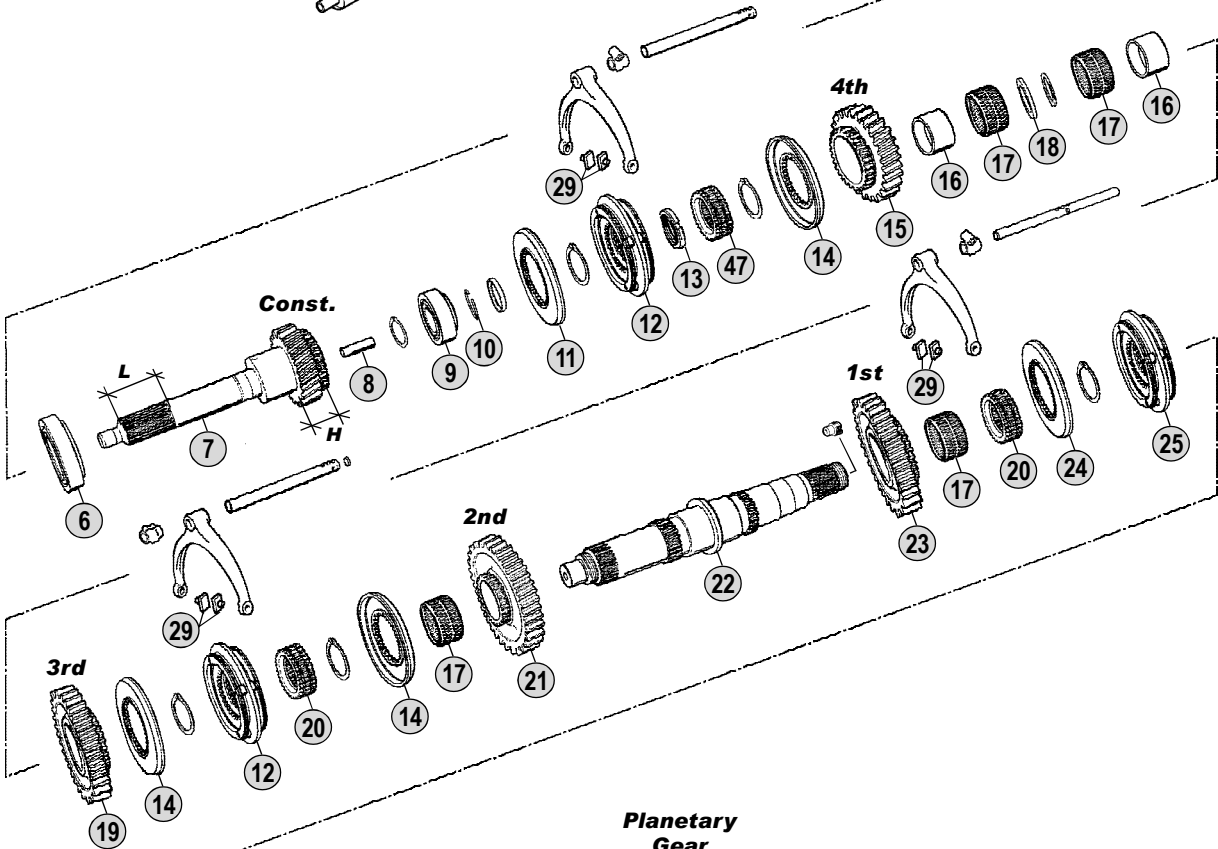
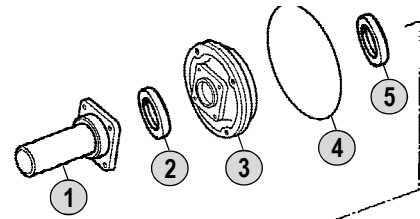
**Gasket Kit
44**



**Oil Pump
45**



**Oil Filter
46**



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Models

Serie 2 - Serie 3

G82 - P82 - G92 - P92 - R92 - G112 - P112 - R112 - T112 - R142 - T142
G93 - P93 - P93HK - R93 - T93 - P113 - P113HK - R113 - T113



Fig.	CEI no.	Rif. SCANIA	Description	Q.ty	Note		GR871	GR871T	GR871T		
37	169.901	194798	Washer	1			•	•	•		
38	137.234	174371	Needle Cage D.38x50x32,8	1			•	•	•		
39	147.205	194329	Reverse Gear	1			•	•	•		
40	111.232	194400	Spacer Ring	1			•	•	•		
41	107.186	358046	Reverse Pin	1			•	•	•		
42	187.645	340430	Pin	1			•	•	•		
43	198.621	550520	Oil Seals Kit	1	(5)		•	•	•		
43	198.978	550537	Oil Seals Kit	1	(6)		•	•	•		
44	198.516	550527	Gasket Kit	1			•	•	•		
44	198.954	550534	Gasket Kit	1	(7)		•	•	•		
45	280.609	194838	Oil Pump	1			•	•	•		
46	280.610	224367	Oil Filter	1			•	•	•		
47	157.135	224086	Synchronizer Hub	1			•	•	•		

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Notes

- (A) Use items marked (A) together (B) Use items marked (B) together
 (1) With **Single Plate** disk clutch (2) With **Double Plate** disk clutch
 (3) **Old style Mainshaft.** This Old type can use both Old (**339800**) and New (**1333270**) style sun gear
 (4) **New style Mainshaft.** This New type can use Only New style sun gear (**1333270**)
 (5) Containing 1 pc. **194414** Size **203x3** (Fig.4) (6) Containing 1 pc. **1309563** Size **203x5** (Fig.4)
 (7) **Same composition as 550527** with the addition of : **804723** (Countershaft retainer ring) / **315022** (Input shaft retainer ring) / **164061** (Side gasket)

Date

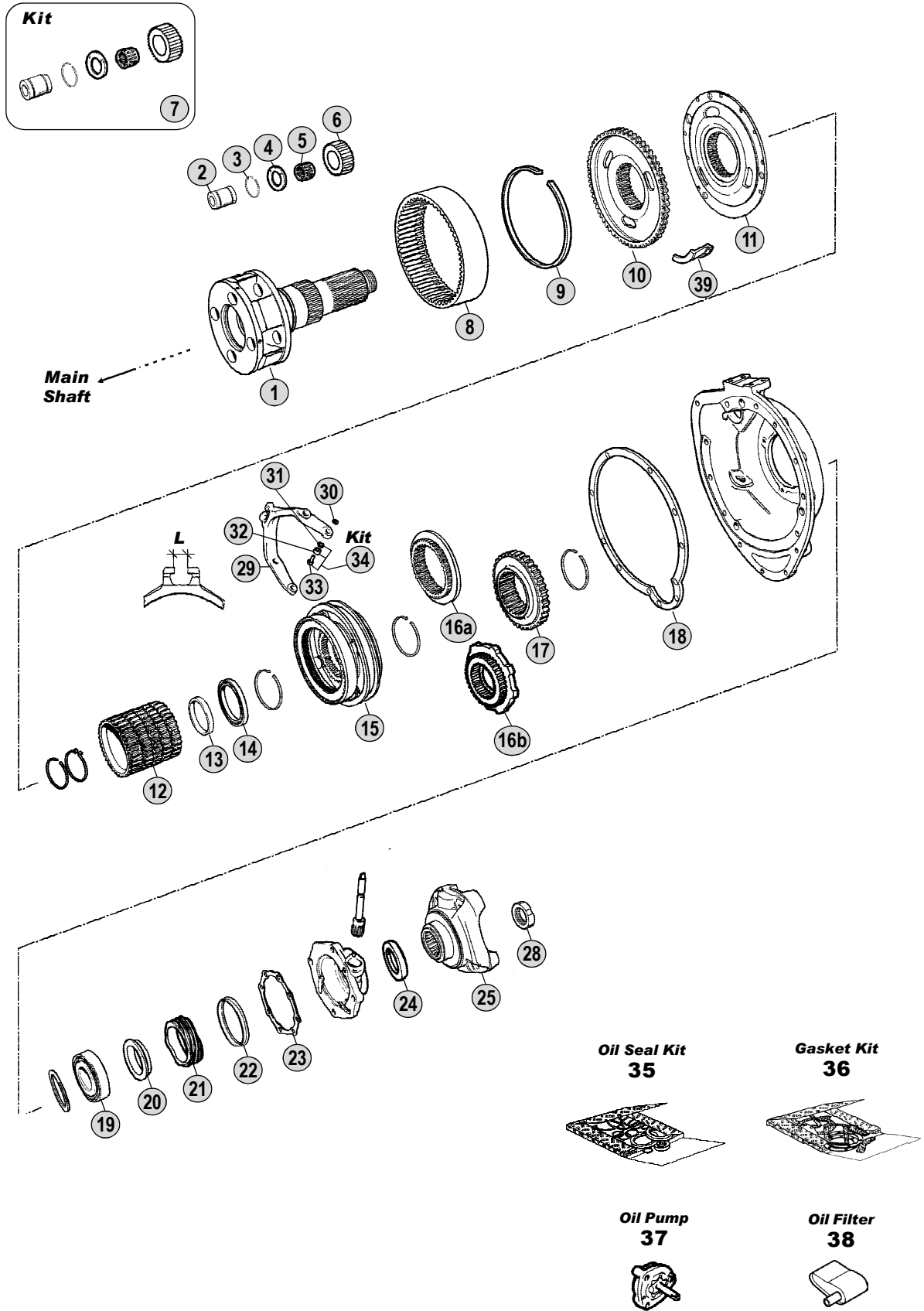
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Adattabile a : **SCANIA**
Suitable To :

Modelli Cambio/ Gearbox Models
GR871(T) - GRE871T



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Models

Serie 2 - Serie 3

G82 - P82 - G92 - P92 - R92 - G112 - P112 - R112 - T112 - R142 - T142
G93 - P93 - P93HK - R93 - T93 - P113 - P113HK - R113 - T113



Fig.	CEI no.	Rif. SCANIA	Description	Q.ty	Note					
						GR871	GR871T	GRE871T		
1	190.212	1101005	Planetary Carrier	1		●	●	●		
2	107.118	234184	Planetary Pin	4		●	●	●		
3	111.162	234193	Snap Ring	8		●	●	●		
4	169.490	254669	Thrust Washer	8		●	●	●		
5	137.114	194381	Needle Cage D.49x65x38	4		●	●	●		
6	157.144	358360	Side Pinion 19 T	4		●	●	●		
7	198.577	CEI 198577	Repair Kit	4		●	●	●		
8	123.189	194349	Crown Gear 55 T	1		●	●	●		
9	111.235	284444	Retainer Ring	1		●	●	●		
10	150.124	338867	Carrier Hub	1		●	●	●		
11	150.120	1103707	Carrier Hub	1		●	●	●		
12	157.148	284675	Guide Sleeve	1		●	●	●		
13	111.236	244537	Ring	1		●	●	●		
14	130.624	244610	Bearing 75x95x10	1		●	●	●		
15	196.158	244622	Synchronizer Assy.	1		●	●	●		
16A	109.080	333547	Synchronizer Cone	1	Up to 6399321	●	●	●		
16B	109.141	360627	Synchronizer Cone	1	From 6399322	●	●	●		
17	157.149	1114838	Hub	1		●	●	●		
18	139.722	387300	Gasket	1		●	●	●		
19	130.625	194508	Bearing 75x130x25	1		●	●	●		
20	169.909	315977	Spacer	1		●	●	●		
21	126.027	174806	Speedometer Gear	1		●	●	●		
22	189.481	1307760	Dust Cover	1		●	●	●		
23	139.723	387302	Gasket	1		●	●	●		
24	139.384	1335243	Oil Seal Ring D.80x100x10 (Green)	1	Old Style (Green)	●	●	●		
24	139.544	338643	Oil Seal Ring (Brown)	1	New Style (Brown)	●	●	●		
25	197.101	315548	Output Flange	1	(1) P/PF40	●	●	●		
25	197.102	338234	Output Flange	1	(2) P/PF40	●	●	●		
25	197.105	315549	Output Flange	1	(1) P/PF50	●	●	●		
25	197.077	338235	Output Flange	1	(2) P/PF50	●	●	●		
28	187.486	1525988	Nut M44x1,5	1		●	●	●		
29	141.136	244623	Fork	1	L=26,0 Old Type	●	●	●		
29	141.138	397406	Fork	1	L=25,5 New Type	●	●	●		
30	111.169	804768	Lock Ring	2		●	●	●		
31	169.641	214075	Spacer	2		●	●	●		
32	137.116	244437	Needle Bearing	2		●	●	●		
33	160.173	234017	Pin	2		●	●	●		
34	198.638	CEI 198638	Fork Repair Kit	1	2 pcs. fig.31+32+33	●	●	●		
35	198.621	550520	Oil Seals Kit	1	(3)	●	●	●		
35	198.978	550537	Oil Seals Kit	1	(4)	●	●	●		
36	198.516	550527	Gasket Kit	1		●	●	●		
36	198.954	550534	Gasket Kit	1	(5)	●	●	●		
37	280.609	194838	Oil Pump	1		●	●	●		
38	280.610	224367	Oil Filter	1		●	●	●		
39	139.726	1101657	Oil Collector	1		●	●	●		

Notes

- (1) Old Type with spider straight housing (0°) (2) New Type with spider elical housing (4,5°)
 (3) Containing 1 pc. 194414 Size 203x3 (4) Containing 1 pc. 1309563 Size 203x5
 (5) Same composition as 550527 with the addition of: 804723 (Countershaft Ring) / 315022 (Input shaft Ring) / 164061 (Side gasket)

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