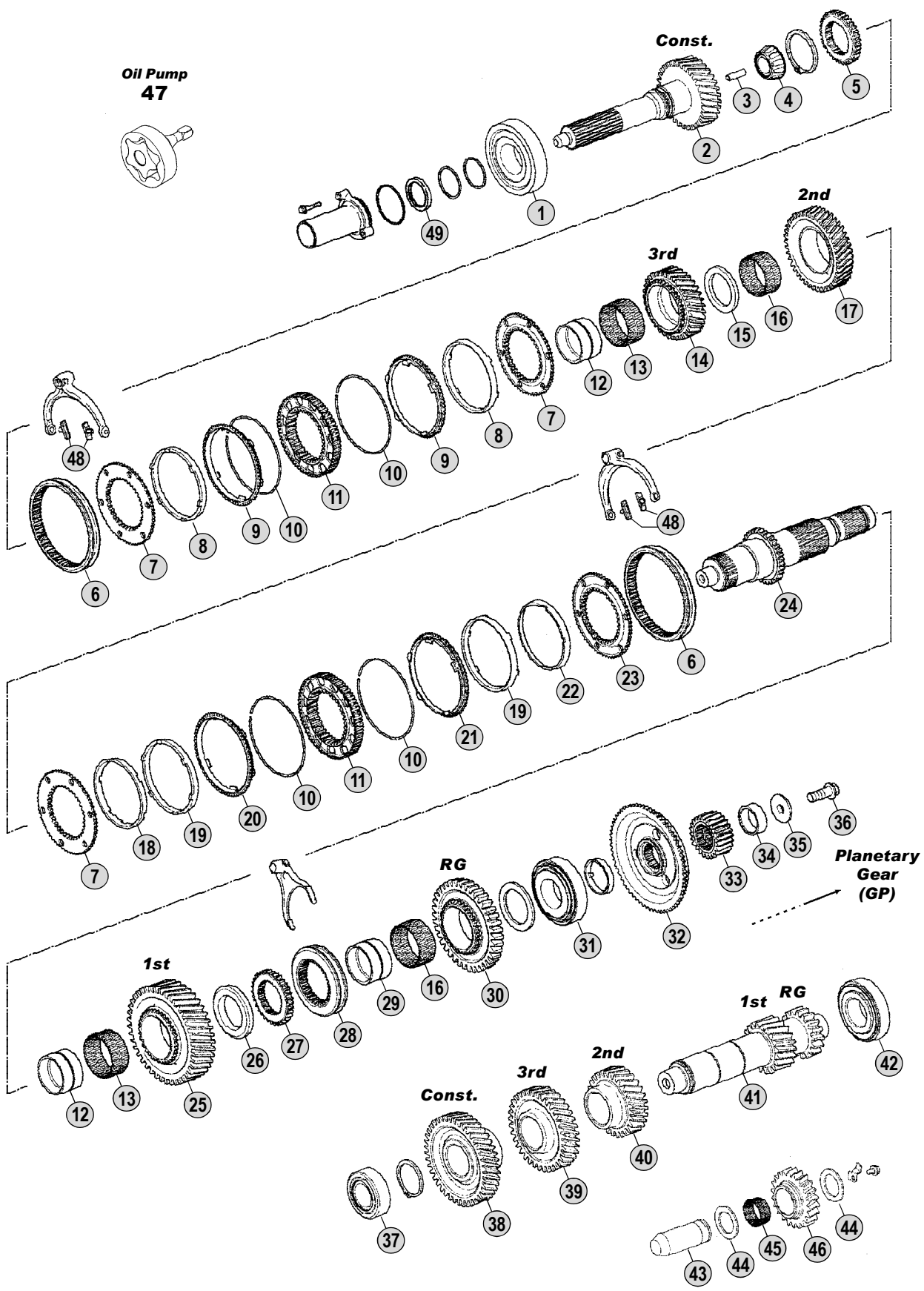


Adattabile a : **SCANIA**  
Suitable To :

**GR875 - GR875R (W/Retarder)**



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Models

**Serie P - Serie R**

**P230 - P270 - P310**

**R230 - R270 - R310**



Fig.	CEI no.	Rif. SCANIA	Description	Q.ty	Note	GR875	GR875R			
1	130.528	1327878	Bearing D.65x150x40	1	Oem	●	●			
1	530.528	1327878	Bearing D.65x150x40	1	A.Market	●	●			
2	102.407	1769964	Input Shaft	1	Up to 2029367	●	●			
2	102.465	1778014	Input Shaft	1	From 2029368	●	●			
2	102.408	1772369	Input Shaft	1	EK-PTO Up to 2029367	●	●			
2	102.466	1783431	Input Shaft	1	EK-PTO From 2029368	●	●			
3	189.642	1762675	Tube	1		●	●			
4	130.530	1883975	Roller Bearing 40x30 mm	1		●	●			
5	155.233	1789137	Fixed Hub	1		●	●			
6	154.389	1752963	Sliding Sleeve	2		●	●			
7	109.416	1495269	Synchronizer Cone	3		●	●			
8	119.238	1849451	Intermediate Synchro Ring	2		●	●			
9	119.240	1543357	Synchronizer Ring	2		●	●			
10	111.275	1730173	Ring	4		●	●			
11	157.985	1788922	Synchronizer Hub	2		●	●			
12	117.388	1769457	Bush	2		●	●			
13	137.278	1774165	Needle Cage	2		●	●			
14	145.913	1476208	Gear 3rd Speed	1		●	●			
15		1490886	Washer	1		●	●			
16	137.279	1476286	Needle Cage	2		●	●			
17	145.914	1476214	Gear 2nd Speed	1		●	●			
18	119.241	1849457	Intermediate Synchro Ring	1		●	●			
19	119.242	1849454	Intermediate Synchro Ring	2		●	●			
20	119.243	1543359	Synchronizer Ring	1		●	●			
21	119.245	1543361	Synchronizer Ring	1		●	●			
22	119.244	1849460	Intermediate Synchro Ring	1		●	●			
23	109.417	1495267	Synchronizer Cone	1		●	●			
24	103.201	1476200	Main Shaft	1		●	●			
25	145.915	1476222	Gear 1st Speed	1		●	●			
26		1513484	Washer	1		●	●			
27	155.233	1789137	Fixed Hub	1		●	●			
28	154.391	1514712	Sliding Sleeve	1		●	●			
29	117.389	1476287	Bush	1		●	●			
30	147.246	1476236	Reverse Gear	1		●	●			
31	130.528	1327878	Bearing D.65x150x40	1	Oem	●	●			
31	530.528	1327878	Bearing D.65x150x40	1	A.Market	●	●			
32	109.419	1491227	Synchronizer Cone	1	(*) Old Generation	●	●			
32	109.418	1788171	Synchronizer Cone	1	(*) New Generation	●	●			
32	109.757	1883352	Synchronizer Cone	1	(@) Latest Generation	●	●			
33	157.986	1476324	Sun Gear	1		●	●			
34		1408485	Spacer	1		●	●			
34		1414441	Bearing	1			●			
35		1498317	Washer	1		●	●			
36		1887739	Screw	1		●	●			
37	130.721	1534829	Bearing	1		●	●			

## Notes

(\*) Old and New Generation. Can be replaced by Synchro rebuilt kit 298.189 (Latest Generation) shown in the next table.

(@) LATEST GENERATION. To be coupled together.

## Date

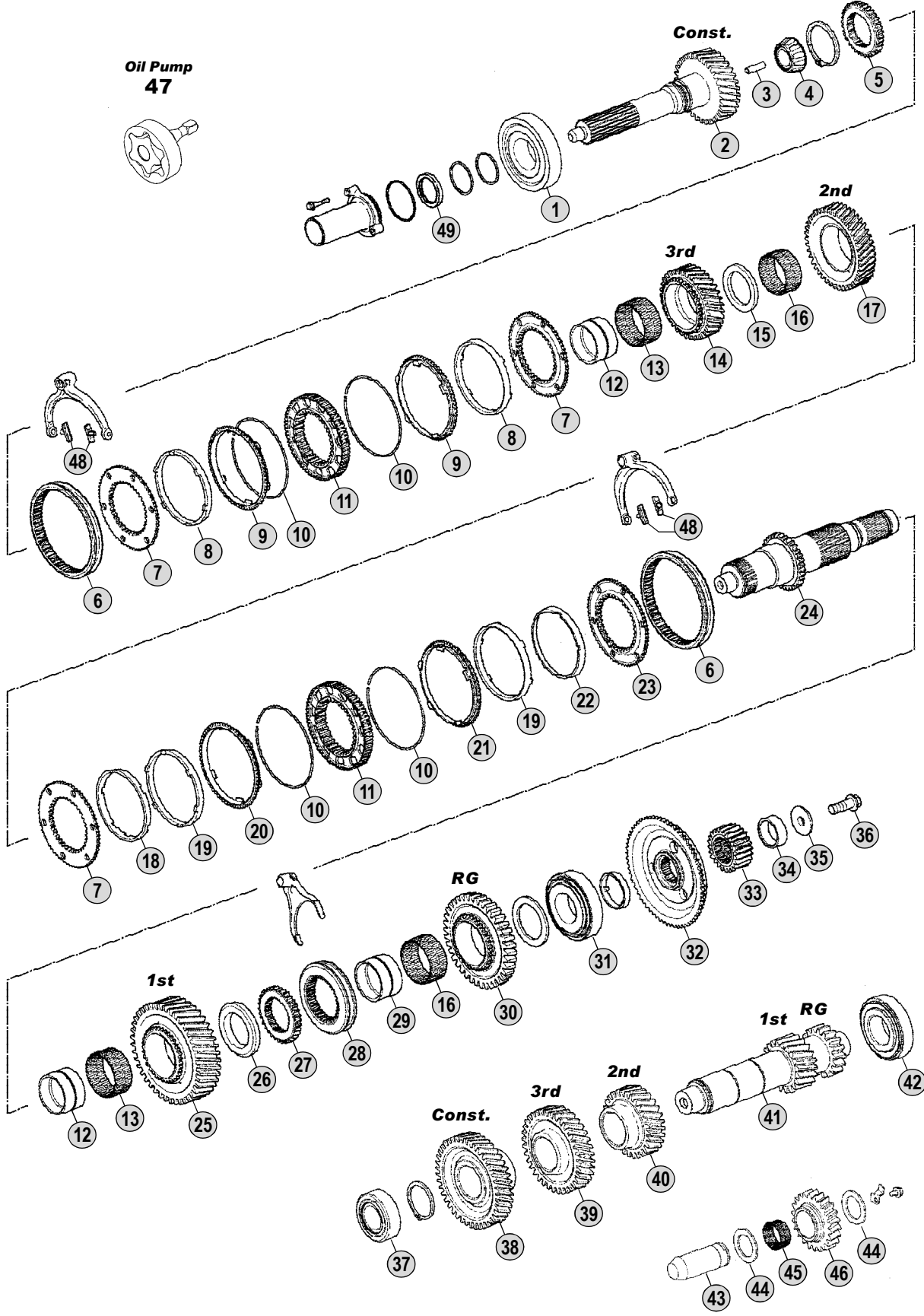
05/ 2010

## Table

0110

Adattabile a : **SCANIA**

**GR875 - GR875R (W/Retarder)**



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Models

**Serie P - Serie R**

**P230 - P270 - P310**

**R230 - R270 - R310**



Fig.	CEI no.	Rif. SCANIA	Description	Q.ty	Note	GR875		GR875R	
						●	●	●	●
38	146.627	1476254	Constant Gear	1		●	●		
39	146.628	1476258	Gear 3rd Speed	1		●	●		
40	146.629	1476268	Gear 2nd Speed	1		●	●		
41	105.200	1770211	Countershaft	1		●	●		
42	130.532	1357711	Bearing 60X130X33,5	1	Oem	●	●		
42	530.532	1357711	Bearing 60X130X33,5	1	A.Market	●	●		
43		1525575	Reverse Pin	1		●	●		
44	169.908	380109	Spacer	2		●	●		
45	137.172	378615	Needle Cage D.50x62x21,5	2		●	●		
46		1476274	Reverse Gear	1		●	●		
47	280.676	1526232	Oil Pump	1		●	●		
48	141.207	1526229	Slide	4		●	●		
49	139.762	1443189	Oil seal	1		●	●		

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**Notes**

(\*) Old and New Generation. Can be replaced by Synchro rebuilt kit 298.189 (Latest Generation) shown in the next table.  
 (@) LATEST GENERATION. To be coupled together.

**Date**

05/ 2010

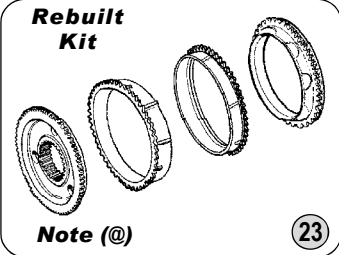
**Table**

**0110**

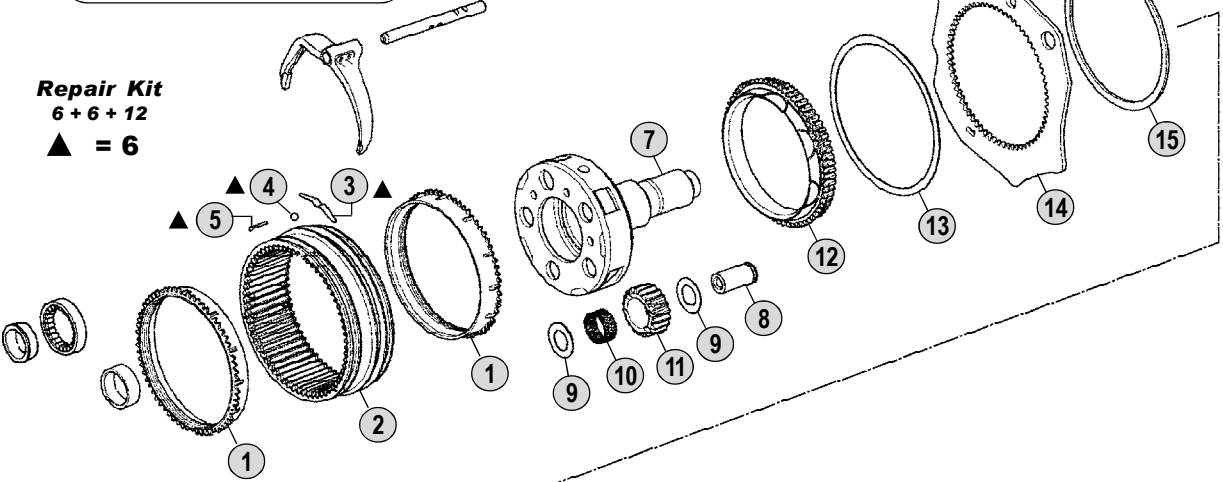


Adattabile a : **SCANIA**

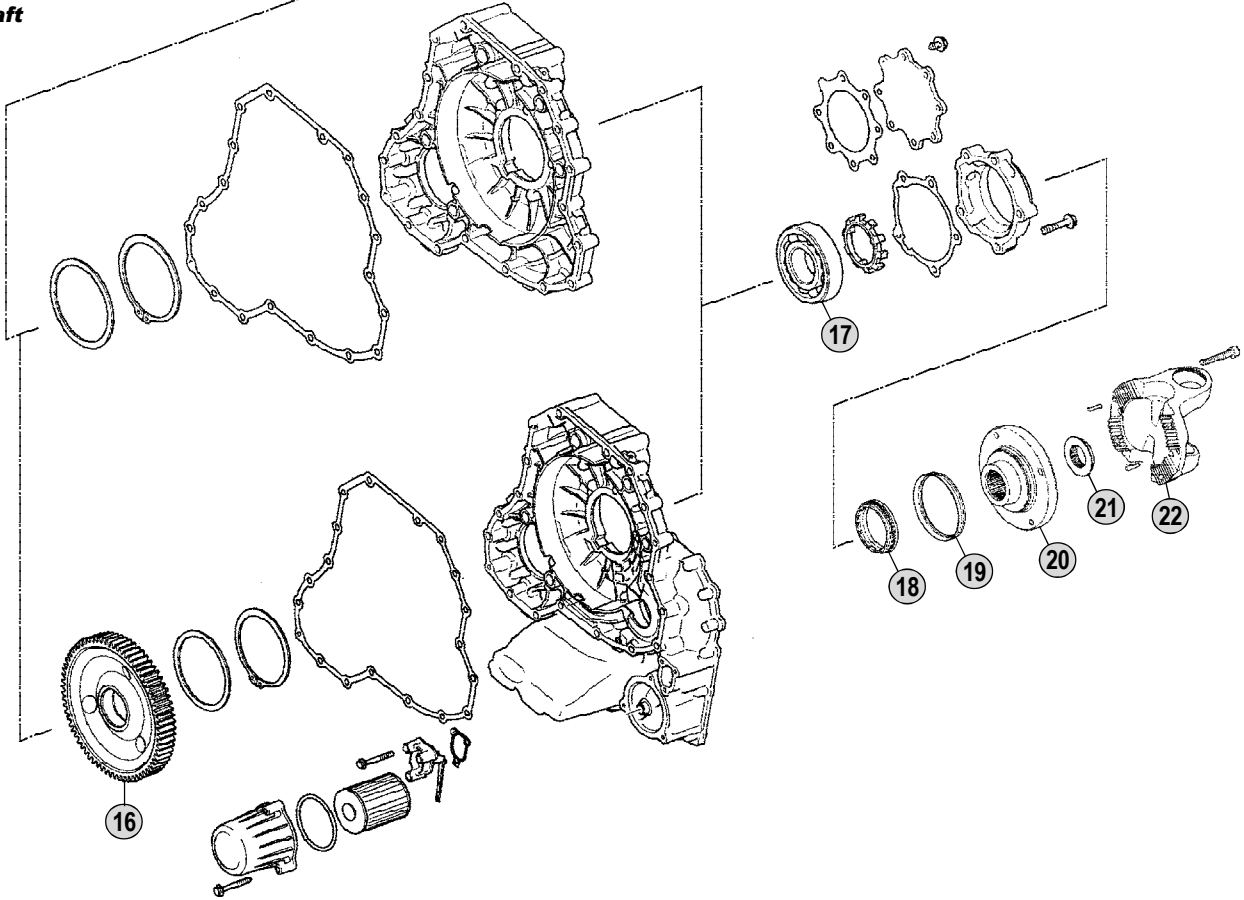
**GR875 - GR875R (W/Retarder)**



**Repair Kit**  
6 + 6 + 12  
▲ = 6



**Main Shaft**



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**Models**

**Serie P - Serie R**

**P230 - P270 - P310**

**R230 - R270 - R310**



Fig.	CEI no.	Rif. SCANIA	Description	Q.ty	Note	GR875	GR875R			
1	<b>119.121</b>	1395624	Synchronizer Ring	2	(*) Old Generation	●	●			
1	119.249	1770058	Synchronizer Ring	2	(*) New Generation	●	●			
1	<b>119.288</b>	1883363	Synchronizer Ring	2	(@) Latest Generation	●	●			
2	<b>123.216</b>	1118030	Crown Gear 66 T	1		●	●			
3	<b>156.185</b>	1395039	Spring	6		●	●			
4	<b>160.216</b>	871702	Ball	12		●	●			
5	<b>160.215</b>	1332508	Pin	6		●	●			
6	<b>298.033</b>	CEI 298033	Repair Kit	1		●	●			
7	190.408	1776626	Planetary Carrier	1	Complete	●				
7	190.409	1776737	Planetary Carrier	1	Complete		●			
8	107.211	1776625	Pin	5		●	●			
9	269.072	1422910	Washer	10		●	●			
10	<b>137.168</b>	389434	Needle Bearing	5		●	●			
11	<b>157.199</b>	1373174	Planet Pinion 20 T	5		●	●			
12	<b>109.168</b>	1323147	Synchronizer Cone	1	(*) Old Generation	●	●			
12	109.421	1788170	Synchronizer Cone	1	(*) New Generation	●	●			
12	<b>109.756</b>	1883350	Synchronizer Cone	1	(@) Latest Generation	●	●			
13		1491380	Ring	1		●	●			
14	135.182	1520797	Plate	1		●	●			
15	<b>111.207</b>	1302665	Snap Ring	1		●	●			
16		1500145	Retarder Gear	1			●			
17	130.533	1783324	Bearing D.60x130x31	1		●	●			
18	139.568	1502384	Oil Seal 85x105x13	1		●	●			
19	139.481	1300977	Dust Cover	1		●	●			
20		1535361	Output Flange	1	P602	●	●			
21	<b>187.486</b>	1525988	Nut M44x1,5	1		●	●			
22		1531005	Output flange	1	P602	●	●			
23	<b>298.189</b>	CEI 298189	Synchro kit	1	(@)	●	●			

## Notes

(\*) Old and New Generation. Can be replaced by synchro rebuilt kit **298.189** (Fig.23).  
 (@) LATEST GENERATION. To be coupled together

## Date

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## Table

**0115**

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