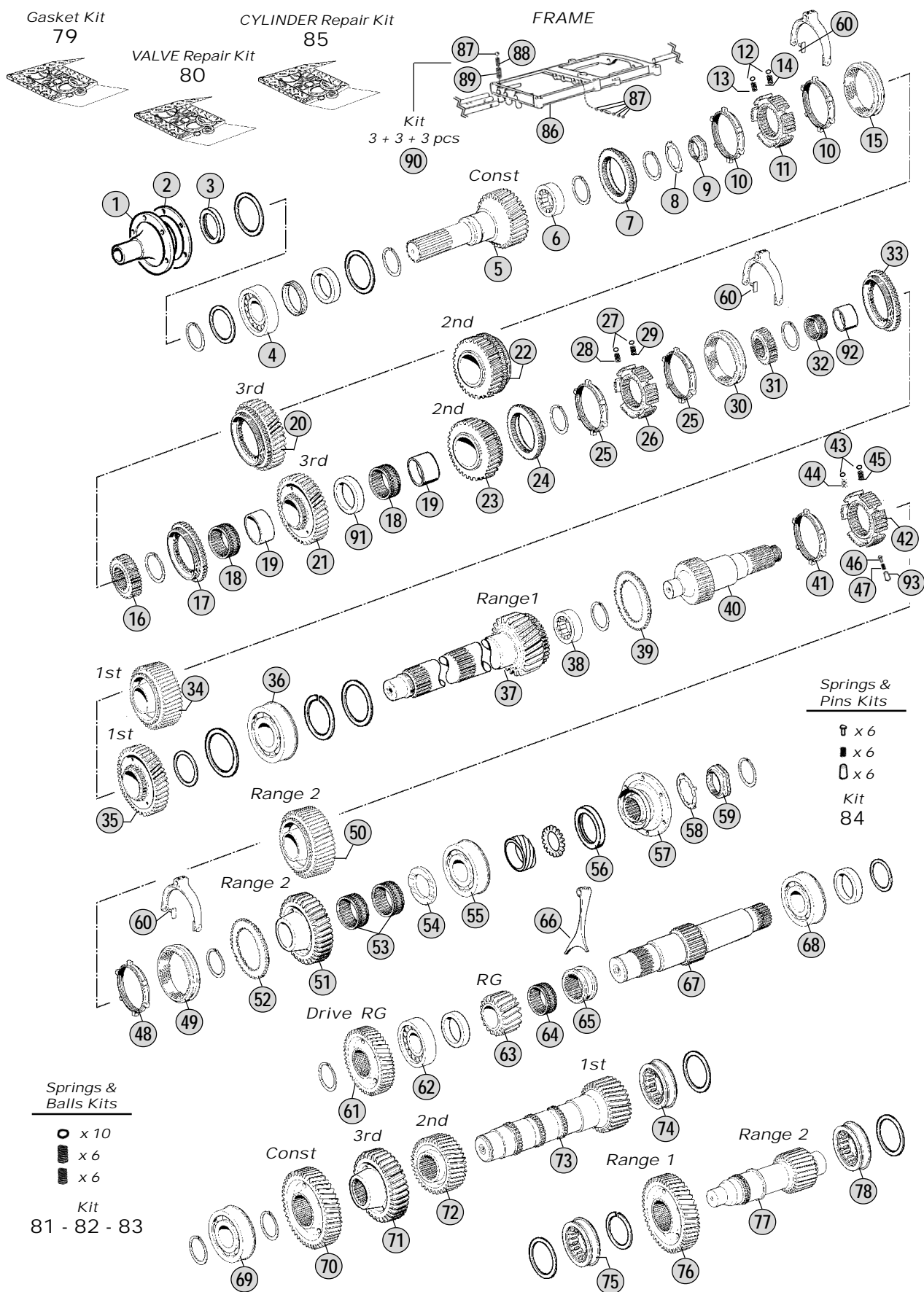


Adattabile a: **VOLVO** R60 - R61 - R62 - MR62 - MR62B
 Suitable To:



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Models

R60-R61 N88 - F88 - G88 - F89 - G89 - N10 - N12

R62 F7 - FL7 - N10 - F10 - FL10 - N12 - F12

MR62 N10 - N12 - F12

MR62B N10 - N12 - F12

Fig.	CEI no.	Rif. VOLVO	Description	Q.ty	Note	R60	R61	R62	MR62	MR62B
1	128.257	382162	Front Cover	1		●	●			
1	198.402	1655421	Front Cover	1				●	●	●
2	139.402	1655779	Gasket	1		●	●	●	●	●
3	139.391	267268	Oil Seal 65x90x10 B1SL	1		●	●	●	●	●
4		183593	Bearing 65x160x37	1		●	●	●	●	●
5	102.537	382184	Input Shaft 29 T	1		●	●			
5	102.156	267849	Input Shaft 29 T	1				●	●	●
6		183258	Bearing 35x80x31	1		●	●	●	●	●
7	109.053	382185	Synchronizer Cone	1	(A)	●	●			
7	109.046	382797	Synchronizer Cone	1	(B)	●	●			
7	109.046	382797	Synchronizer Cone	1				●	●	●
8	169.302	382779	Lock Washer	1		●	●	●	●	●
9	187.331	382778	Grooved Nut M2x16	1		●	●	●	●	●
10	119.059	382501	Synchronizer Ring (Bronze)	2	(A)	●	●			
10	119.049	382968	Synchronizer Ring (Steel)	2	(B)	●	●			
10	119.049	382968	Synchronizer Ring (Steel)	2				●	●	●
11	155.130	382096	Synchronizer Hub	1	(A)	●	●			
11	155.109	382801	Synchronizer Hub	1	(B)	●	●			
11	155.109	382801	Synchronizer Hub	1				●	●	●
12	171.014	190288	Ball D.6	10		●	●	●	●	●
13	156.108	1667511	Spring D.5,85x17,50	6		●	●	●	●	●
14	156.109	382102	Spring D.5,50x16,5	2		●	●	●	●	●
15	154.073	382101	Sliding Sleeve	1	(A)	●	●			
15	154.069	382800	Sliding Sleeve	1	(B)	●	●			
15	154.069	382800	Sliding Sleeve	1				●	●	●
16	157.062	382777	Synchronizer Hub	1		●	●	●	●	●
17	109.360	1526116	Synchronizer Cone	1	(A)	●	●			
17	109.046	382797	Synchronizer Cone	1	(B)	●	●			
17	109.046	382797	Synchronizer Cone	1				●	●	●
18		183988	Needle Bearing	2		●	●	●	●	●
19	117.241	181565	Bush 55x65x46	2		●	●	●	●	●
20		382211	Gear 3rd Speed 34 T	1	(A) Old Type with cone assy	●	●			
21	145.236	266984	Gear 3rd Speed 34 T	1	New Type without cone assy	●	●			
21	145.236	266984	Gear 3rd Speed 34 T	1				●	●	●
22		382207	Gear 2nd Speed 41 T	1	Old Type with cone assy	●				
22		382601	Gear 2nd Speed 41 T	1	Old Type with cone assy		●			
23	145.235	266983	Gear 2nd Speed 41 T	1	New Type without cone assy	●	●			
23	145.235	266983	Gear 2nd Speed 41 T	1				●	●	●
24	109.360	1526116	Synchronizer Cone	1		●				
24	109.048	266505	Synchronizer Cone	1			●			
24	109.047	267949	Synchronizer Cone	1			●	●	●	
25	119.062	382500	Synchronizer ring	2		●				
25	119.058	382606	Synchronizer Ring (Steel)	2			●			
25	119.097	267955	Synchronizer Ring (Steel)	2				●	●	●
26		382199	Synchronizer Hub	1		●				

Notes

- (A) Use items marked (A) together
 (B) Use items marked (B) together

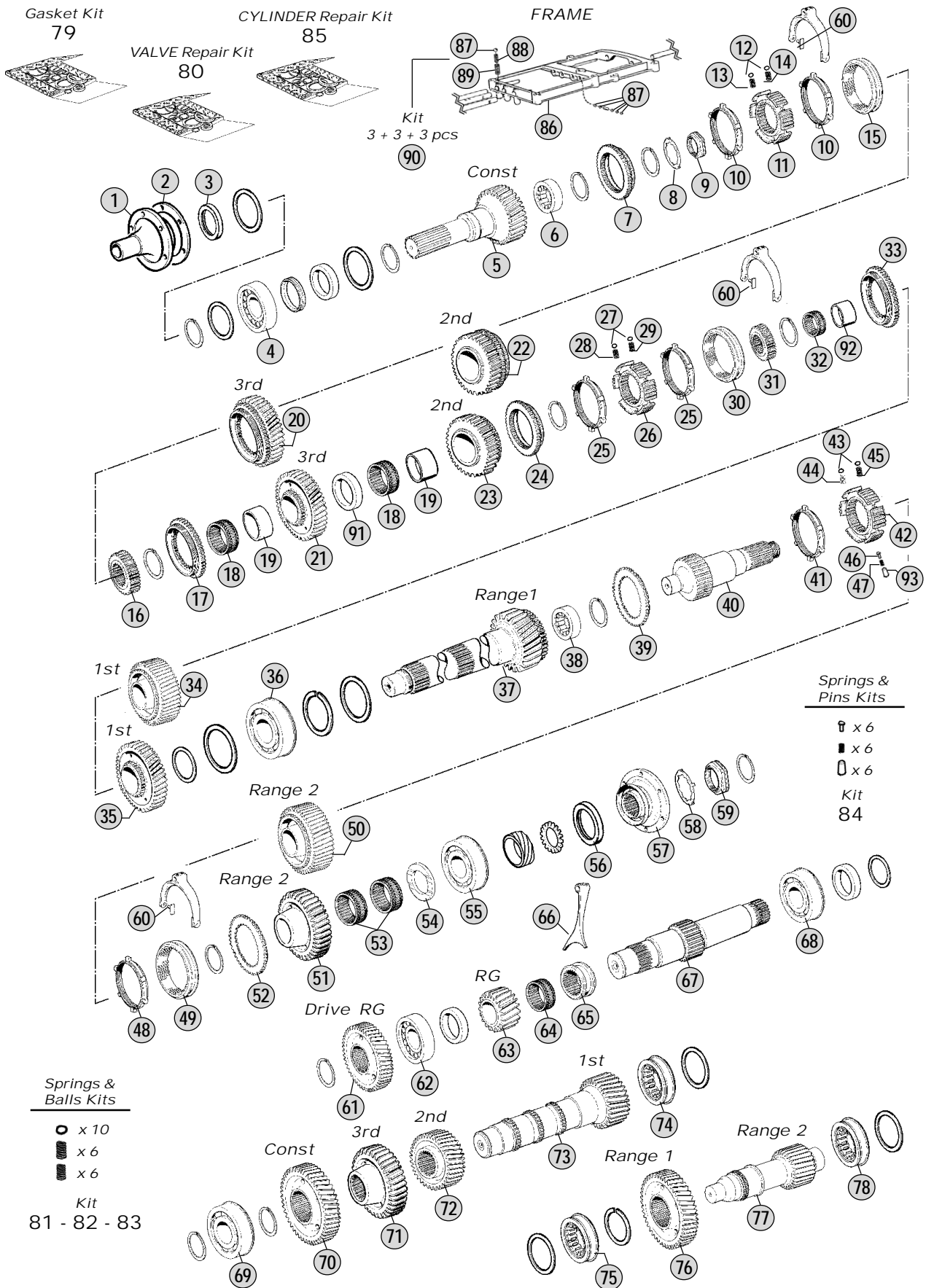
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Table

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Adattabile a: **VOLVO** R60 - R61 - R62 - MR62 - MR62B
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Models

R60-R61 N88 - F88 - G88 - F89 - G89 - N10 - N12

R62 F7 - FL7 - N10 - F10 - FL10 - N12 - F12

MR62 N10 - N12 - F12

MR62B N10 - N12 - F12

Fig.	CEI no.	Rif. VOLVO	Description	Q.ty	Note	R60	R61	R62	MR62	MR62B
26	155.110	266921	Synchronizer Hub	1			●	●	●	●
27	171.014	190288	Ball D.6	10		●	●	●	●	●
28	156.108	1667511	Spring D.5,85x17,50	6		●	●	●	●	●
29	156.117	382127	Spring De.5,85x25	2		●	●	●	●	●
30		382204	Sliding Sleeve	1		●				
30	154.070	267921	Sliding Sleeve	1			●	●	●	●
31	157.063	382197	Synchronizer Hub	1		●	●	●	●	●
32		183989	Needle Bearing	1		●	●	●	●	●
33	109.836	1526117	Synchronizer Cone	1		●				
33	109.048	266505	Synchronizer Cone	1			●			
33	109.047	267949	Synchronizer Cone	1				●	●	●
34		382194	Gear 1st Speed 48 T	1	Old Type with cone assy	●				
34		382683	Gear 1st Speed 48 T	1	Old Type with cone assy		●			
35	145.234	266982	Gear 1st Speed 48 T	1	New Type without cone assy	●	●			
35	145.234	266982	Gear 1st Speed 48 T	1				●	●	●
36		1527510	Bearing	1		●	●	●	●	●
37	103.272	382192	Main Shaft	1		●				
37	103.057	382560	Main Shaft 22 T	1			●	●	●	●
38		183258	Bearing 35x80x31	1		●	●	●	●	●
39	109.054	382220	Synchronizer Cone	1		●	●			
39	109.052	267954	Synchronizer Cone	1				●	●	●
40		382216	Range Shaft	1		●	●			
40	103.198	266536	Output Shaft	1				●	●	●
41	119.060	382981	Synchronizer Ring (Bronze)	1		●	●			
41	119.056	266530	Synchronizer Ring (Steel)	1			●	●	●	
42		382984	Synchronizer Hub	1		●	●			
42	150.145	266531	Synchronizer Hub	1				●	●	●
43	171.003	308452	Ball 9/32"	10		●	●			
44	156.153	267324	Spring De.7x20	6		●	●			
45	156.155	382224	Spring De.7x34	2		●	●			
46	160.170	267352	Pressure Piece	6				●	●	●
47	156.157	267948	Spring De.7x34	6				●	●	●
48	119.061	382982	Synchronizer Ring (Bronze)	1		●	●			
48	119.056	266530	Synchronizer Ring (Steel)	1				●	●	●
49	154.074	382223	Sliding Sleeve	1		●	●			
49	154.072	1526943	Sliding Sleeve	1				●	●	●
50		382218	Gear 36 T	1	With cone assy	●				
50	146.137	382563	Gear 36 T	1	With cone assy		●			
51	145.228	267350	Gear 36 T	1				●	●	●
52	109.051	267953	Synchronizer Cone	1	Only with gear 267350			●	●	●
53		183993	Needle Bearing	2		●	●	●	●	●
54	169.316	382221	Thrust Washer	1		●	●	●	●	●
55		183593	Bearing 65x160x37	1		●	●	●	●	●
56	139.389	267269	Oil Seal Ring 80x100x10	1		●	●	●	●	●
57	197.024	382990	Output Flange D.204	1		●	●	●	●	●

Notes

- (A) Use items marked (A) together
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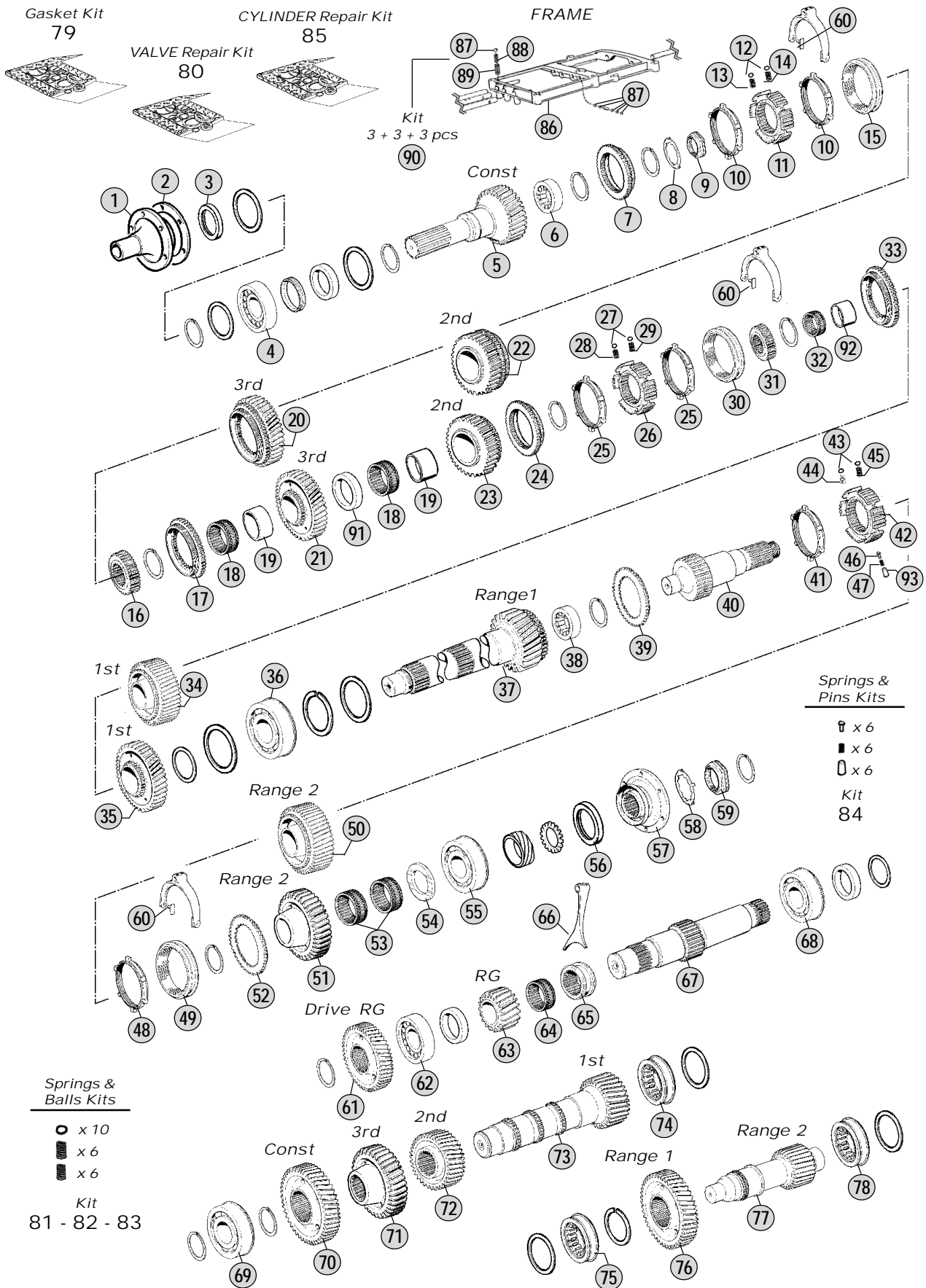
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Models

R60-R61 N88 - F88 - G88 - F89 - G89 - N10 - N12

R62 F7 - FL7 - N10 - F10 - FL10 - N12 - F12

MR62 N10 - N12 - F12

MR62B N10 - N12 - F12

Fig.	CEI no.	Rif. VOLVO	Description	Q.ty	Note	R60	R61	R62	MR62	MR62B
58	169.302	382779	Lock Washer	1		●	●	●	●	●
59	187.614	943805	Grooved Nut	1		●	●	●	●	●
60	141.045	382565	Sliding Block	6		●	●	●	●	●
61		382235	Drive Reverse Gear	1		●				
61	145.227	382597	Drive Reverse Gear 30 T	1			●	●	●	●
62	130.205	181563	Roller Bearing	1		●	●	●	●	●
63		382233	Reverse Gear	1		●				
63	147.079	382564	Reverse Gear 15 T	1			●	●	●	●
64	137.063	1526190	Needle Bearing 55x62x54	1		●	●	●	●	●
65	154.068	266767	Sliding Sleeve	1		●	●	●	●	●
66		382180	Reverse Fork	1		●	●	●	●	●
67	103.056	382232	Reverse Shaft	1		●	●	●	●	●
68	130.204	183588	Bearing 50x110x27	1		●	●	●	●	●
69		1526063	Bearing 55x120x29	1		●	●	●	●	●
70	146.270	382189	Constant gear 44 T	1		●	●	●	●	●
71	146.271	382190	Gear 3rd Speed 39 T	1		●	●	●	●	●
72	146.272	382191	Gear 2nd Speed 33 T	1		●	●	●	●	●
73	105.274	382188	Countershaft	1		●				
73	105.197	382559	Countershaft	1			●	●	●	●
74		183258	Bearing 35x80x31	1		●				
74		183596	Bearing	1			●	●	●	●
75		1526061	Bearing	1		●	●	●	●	●
76		382215	Gear	1		●				
76	146.136	382562	Gear 36 T	1			●	●	●	●
77	105.271	382214	Countershaft	1		●				
77	105.195	382561	Countershaft 15 T	1			●	●	●	●
78		181599	Bearing	1		●				
78		183360	Bearing	1			●	●	●	●
79	198.542	270823	Oil seal and gasket kit	1		●	●	●	●	●
80	198.403	273082	Repair kit lock valve	1	Only for OLD Generation Valve	●	●			
80	298.064	276335	Repair kit lock valve	1	For NEW Generation Valve	●	●	●	●	●
81	198.446	CEI 198446	Springs/Balls Kit	1	(Fig.12+Fig.13+Fig.14)	●	●	●	●	●
82	198.891	CEI 198891	Springs/Balls Kit	1	(Fig.27+Fig.28+Fig.29)	●	●	●	●	●
83	198.892	CEI 198892	Springs/Balls-Kit	1	(Fig.43+Fig.44+Fig.45)	●	●			
84	198.540	CEI 198540	Springs/Pins Kit	1	(Fig.46+Fig.47+Fig.48)			●	●	●
85	198.792	273081	Repair kit cylinder	1		●	●			
85	198.404	276146	Repair kit cylinder	1				●	●	●
86	175.032	382173	Frame	1		●	●	●	●	●
87	171.001	205	Ball 7/16	8	3 pcs.+5 pcs.	●	●	●	●	●
88	156.075	382309	Spring D.6x75	3		●	●	●	●	●
89	156.074	382072	Spring D.11x28	3		●	●	●	●	●
90	198.400	CEI 198400	Spring/Balls kit	1	(Fig.87+Fig.88+Fig.89)	●	●	●	●	●
91	169.301	266938	Thrust Washer	1		●	●	●	●	●
92	117.459	181569	Bush	1		●	●	●	●	●
93	160.169	266899	Pin	6				●	●	●

Notes

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