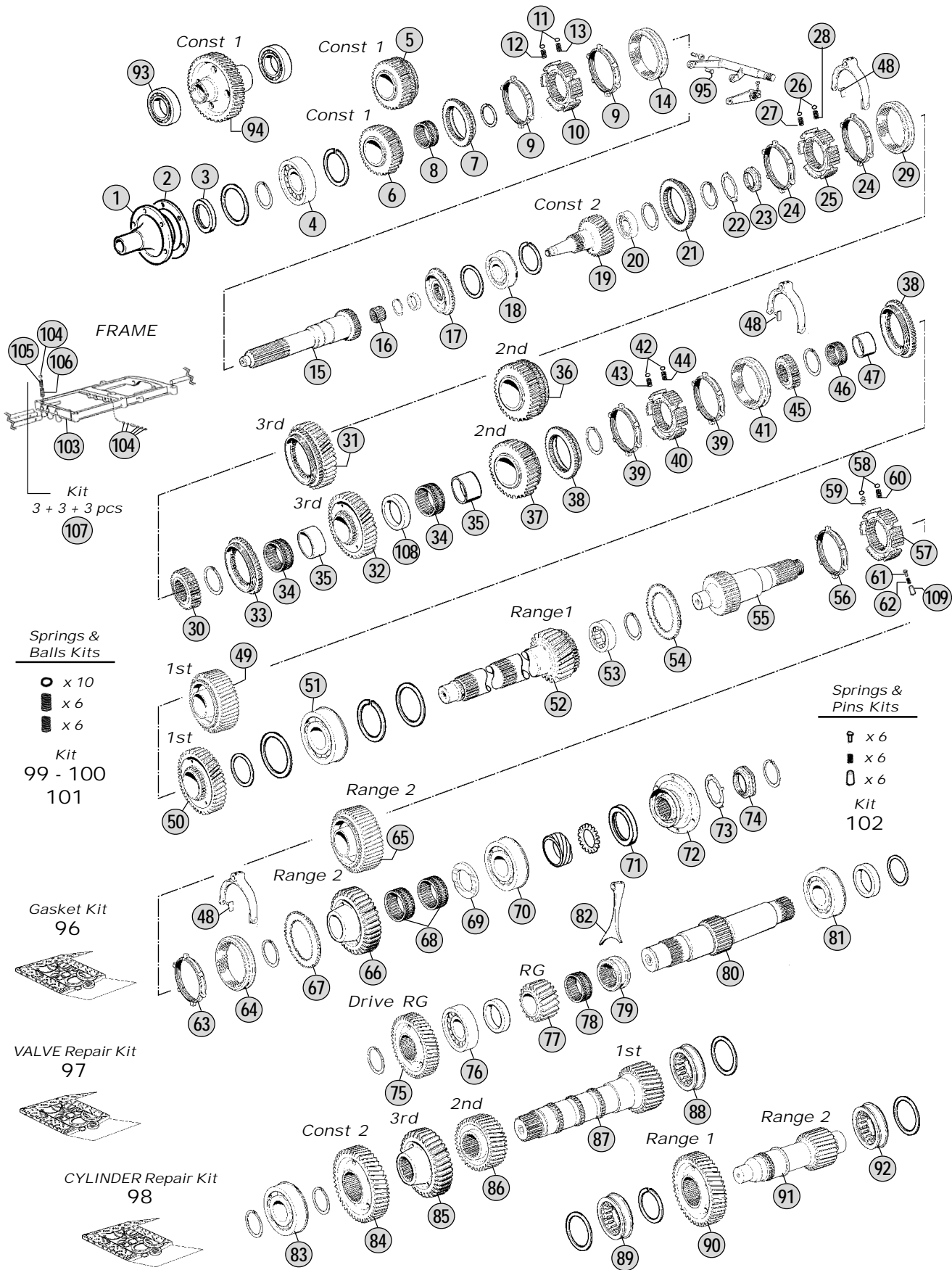


Adattabile a: **VOLVO**  
 Suitable To:

Modelli Cambio/ Gearbox Models  
**SR61 - SR62**



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**Models**

<b>SR61</b>	N88 - F88 - G88 - F89 - G89 - N10 - N12
<b>SR62</b>	N88 - F88 - G88 - F89 - G89 - N10 - N12 - F7 - FL7 - N10 - F10 - FL10 - N12 - F12



Fig.	CEI no.	Rif. VOLVO	Description	Q.ty	Note	SR61	SR62			
1	128.257	382162	Front Cover	1		●				
1	198.402	1655421	Front Cover	1			●			
2	139.402	1655779	Gasket	1		●	●			
3	139.391	267268	Oil Seal 65x90x10 B1SL	1		●	●			
4		1526601	Bearing	1		●	●			
5	196.134	382252	Gear 31 T	1	(A) Old Type with cone assy	●				
6	145.312	267944	Gear 31 T	1	New Type without cone assy	●				
6	145.312	267944	Gear 31 T	1			●			
7	109.360	1526116	Synchronizer Cone	1	(A)	●				
7	109.046	382797	Synchronizer Cone	1	(B)	●				
7	109.046	382797	Synchronizer Cone	1			●			
8		183990	Needle Bearing	1		●	●			
9	119.059	382501	Synchronizer Ring (Bronze)	2	(A)	●				
9	119.049	382968	Synchronizer Ring (Steel)	2	(B)	●				
9	119.083	267283	Synchronizer Ring	2			●			
10	155.130	382096	Synchronizer Hub	1	(A)	●				
10	155.109	382801	Synchronizer Hub	1	(B)	●				
10	155.109	382801	Synchronizer Hub	1			●			
11	171.014	190288	Ball D.6	10		●	●			
12	156.108	1667511	Spring D.5,85x17,50	6		●	●			
13	156.109	382102	Spring D.5,50x16,5	2		●	●			
14	154.073	382101	Sliding Sleeve	1	(A)	●				
14	154.069	382800	Sliding Sleeve	1	(B)	●				
14	154.069	382800	Sliding Sleeve	1			●			
15	102.094	1527076	Input Shaft	1		●				
15	198.313	1527077	Input Shaft Assy	1			●			
16		183358	Needle Bearing	1		●				
16		184084	Needle Bearing	1			●			
17	109.049	266811	Synchronizer Cone	1	(A)	●				
17	109.050	267284	Synchronizer Cone	1	(B)	●				
17	109.050	267284	Synchronizer Cone	1			●			
18		1526561	Bearing	1		●	●			
19	102.095	382255	Idle Shaft 28 T	1		●				
19	102.098	267285	Idle Shaft 28 T	1			●			
20		183258	Bearing 35x80x31	1		●	●			
21	109.053	382185	Synchronizer Cone	1	(A)	●				
21	109.046	382797	Synchronizer Cone	1	(B)	●				
21	109.046	382797	Synchronizer Cone	1			●			
22	169.302	382779	Lock Washer	1		●	●			
23	187.331	382778	Grooved Nut M2x16	1		●	●			
24	119.059	382501	Synchronizer Ring (Bronze)	2	(A)	●				
24	119.049	382968	Synchronizer Ring (Steel)	2	(B)	●				
24	119.049	382968	Synchronizer Ring (Steel)	2			●			
25	155.130	382096	Synchronizer Hub	1	(A)	●				
25	155.109	382801	Synchronizer Hub	1	(B)	●				

## Notes

- (A) Use items marked (A) together  
 (B) Use items marked (B) together

Date

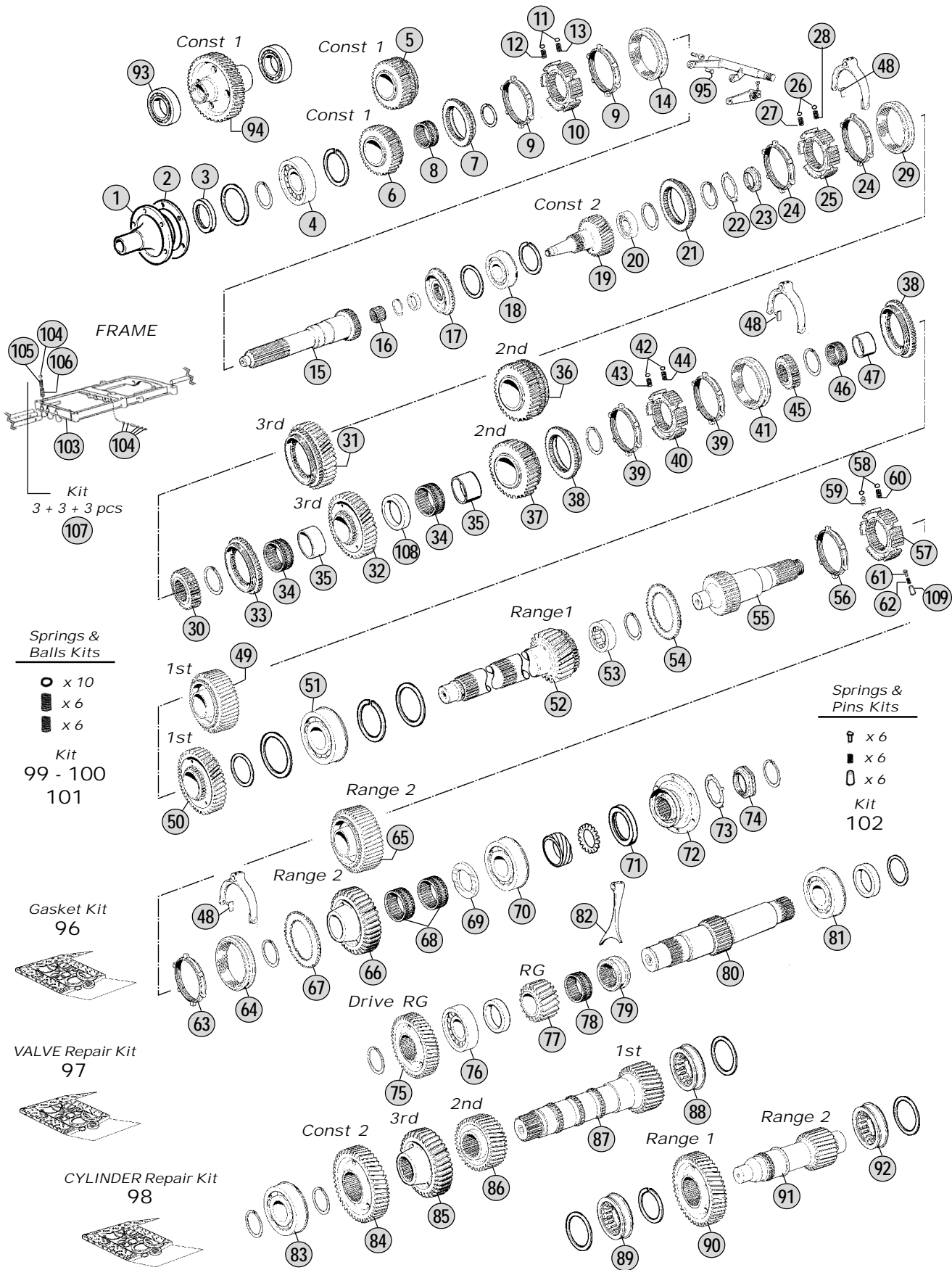
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Table

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Adattabile a: **VOLVO**  
 Suitable To:

Modelli Cambio/ Gearbox Models  
**SR61 - SR62**



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**Models**

<b>SR61</b>	N88 - F88 - G88 - F89 - G89 - N10 - N12
<b>SR62</b>	N88 - F88 - G88 - F89 - G89 - N10 - N12 - F7 - FL7 - N10 - F10 - FL10 - N12 - F12



Fig.	CEI no.	Rif. VOLVO	Description	Q.ty	Note	SR61	SR62			
25	155.109	382801	Synchronizer Hub	1			●			
26	171.014	190288	Ball D.6	10		●	●			
27	156.108	1667511	Spring D.5,85x17,50	6		●	●			
28	156.109	382102	Spring D.5,50x16,5	2		●	●			
29	154.073	382101	Sliding Sleeve	1	(A)	●				
29	154.069	382800	Sliding Sleeve	1	(B)	●				
29	154.069	382800	Sliding Sleeve	1			●			
30	157.062	382777	Synchronizer Hub	1		●	●			
31		382211	Gear 3rd Speed 34 T	1	(A) Old Type with cone assy	●				
32	145.236	266984	Gear 3rd Speed 34 T	1	New Type without cone assy	●				
32	145.236	266984	Gear 3rd Speed 34 T	1			●			
33	109.360	1526116	Synchronizer Cone	1	(A)	●				
33	109.046	382797	Synchronizer Cone	1	(B)	●				
33	109.046	382797	Synchronizer Cone	1			●			
34		183988	Needle Bearing	2		●	●			
35	117.241	181565	Bush 55x65x46	2		●	●			
36		382601	Gear 2nd Speed 41 T	1	Old Type with cone assy	●				
37	145.235	266983	Gear 2nd Speed 41 T	1	New Type without cone assy	●				
37	145.235	266983	Gear 2nd Speed 41 T	1			●			
38	109.048	266505	Synchronizer Cone	2		●				
38	109.047	267949	Synchronizer Cone	2			●			
39	119.058	382606	Synchronizer Ring (Steel)	2		●				
39	119.097	267955	Synchronizer Ring (Steel)	2			●			
40	155.110	266921	Synchronizer Hub	1		●	●			
41	154.070	267921	Sliding Sleeve	1		●	●			
42	171.014	190288	Ball D.6	10		●	●			
43	156.108	1667511	Spring D.5,85x17,50	6		●	●			
44	156.117	382127	Spring De.5,85x25	2		●	●			
45	157.063	382197	Synchronizer Hub	1		●	●			
46		183989	Needle Bearing	1		●	●			
47	117.459	181569	Bush	1		●	●			
48	141.045	382565	Sliding Block	6		●	●			
49		382683	Gear 1st Speed 48 T	1	Old Type with cone assy	●				
50	145.234	266982	Gear 1st Speed 48 T	1	New Type without cone assy	●				
50	145.234	266982	Gear 1st Speed 48 T	1			●			
51		1527510	Bearing	1		●	●			
52	103.057	382560	Main Shaft 22 T	1		●	●			
53		183258	Bearing 35x80x31	1		●	●			
54	109.054	382220	Synchronizer Cone	1		●				
54	109.052	267954	Synchronizer Cone	1			●			
55		382216	Output Shaft	1		●				
55	103.198	266536	Output Shaft	1			●			
56	119.060	382981	Synchronizer Ring (Bronze)	1		●				
56	119.056	266530	Synchronizer Ring (Steel)	1			●			
57		382984	Synchronizer Hub	1		●				

## Notes

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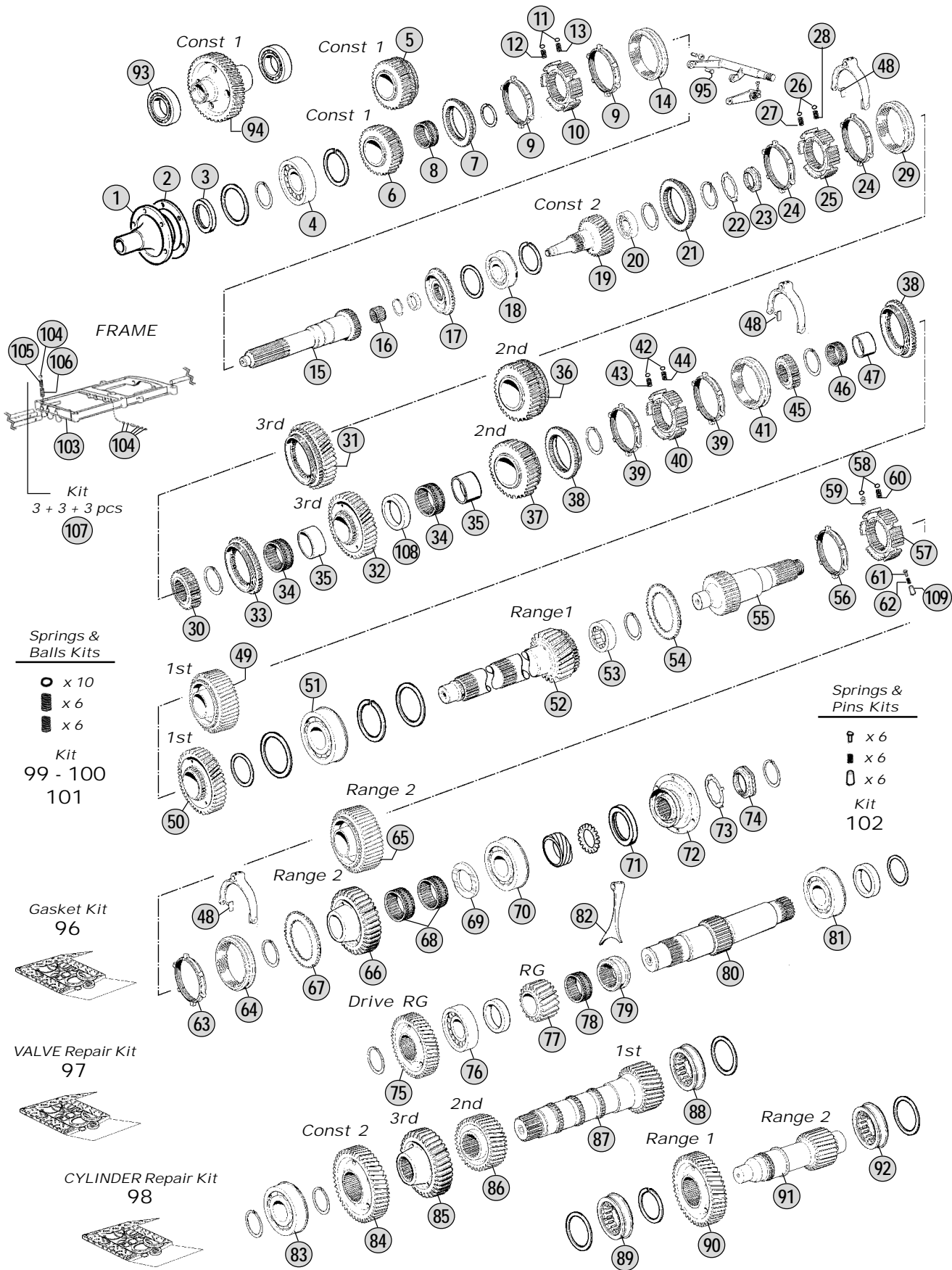
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**Models**

<b>SR61</b>	N88 - F88 - G88 - F89 - G89 - N10 - N12
<b>SR62</b>	N88 - F88 - G88 - F89 - G89 - N10 - N12 - F7 - FL7 - N10 - F10 - FL10 - N12 - F12



Fig.	CEI no.	Rif. VOLVO	Description	Q.ty	Note	SR61	SR62			
57	150.145	266531	Synchronizer Hub	1			●			
58	171.003	308452	Ball 9/32"	10		●				
59	156.153	267324	Spring De.7x20	6		●				
60	156.155	382224	Spring De.7x34	2		●				
61	160.170	267352	Pressure Piece	6			●			
62	156.157	267948	Spring De.7x34	6			●			
63	119.061	382982	Synchronizer Ring (Bronze)	1		●				
63	119.056	266530	Synchronizer Ring (Steel)	1			●			
64	154.074	382223	Sliding Sleeve	1		●				
64	154.072	1526943	Sliding Sleeve	1			●			
65	146.137	382563	Gear 36 T	1	With cone assy	●				
66	145.228	267350	Gear 36 T	1			●			
67	109.051	267953	Synchronizer Cone	1	Only with gear 267350		●			
68		183993	Needle Bearing	2		●	●			
69	169.316	382221	Thrust Washer	1		●	●			
70		183593	Bearing 65x160x37	1		●	●			
71	139.389	267269	Oil Seal Ring 80x100x10	1		●	●			
72	197.024	382990	Output Flange D.204	1		●	●			
73	169.302	382779	Lock Washer	1		●	●			
74	187.614	943805	Grooved Nut	1		●	●			
75	145.227	382597	Drive Reverse Gear 30 T	1		●	●			
76	130.205	181563	Roller Bearing	1		●	●			
77	147.079	382564	Reverse Gear 15 T	1		●	●			
78	137.063	1526190	Needle Bearing 55x62x54	1		●	●			
79	154.068	266767	Sliding Sleeve	1		●	●			
80	103.056	382232	Reverse Shaft	1		●	●			
81	130.204	183588	Bearing 50x110x27	1		●	●			
82		382180	Reverse Fork	1		●	●			
83		183855	Bearing	1		●	●			
84	146.284	382248	Constant Gear 45 T	1		●	●			
85	146.271	382190	Gear 3rd Speed 39 T	1		●	●			
86	146.272	382191	Gear 2nd Speed 33 T	1		●	●			
87	105.194	266987	Countershaft 27 T	1		●	●			
88		183596	Bearing	1		●	●			
89		1526061	Bearing	1		●	●			
90	146.136	382562	Gear 36 T	1		●	●			
91	105.195	382561	Countershaft 15 T	1		●	●			
92		183360	Bearing	1		●	●			
93		1526063	Bearing 55x120x29	1		●	●			
94	146.135	382257	Gear Overdrive 42 T	1		●	●			
95	141.045	382565	Sliding Block	2		●	●			
96	198.542	270823	Oil seal and gasket kit	1		●	●			
97	198.403	273082	Repair kit lock valve	1	Only For OLD Generation Valve	●				
97	298.064	276335	Repair kit lock valve	1	For NEW Generation Valve	●	●			
98	198.792	273081	Repair kit cylinder	1		●				

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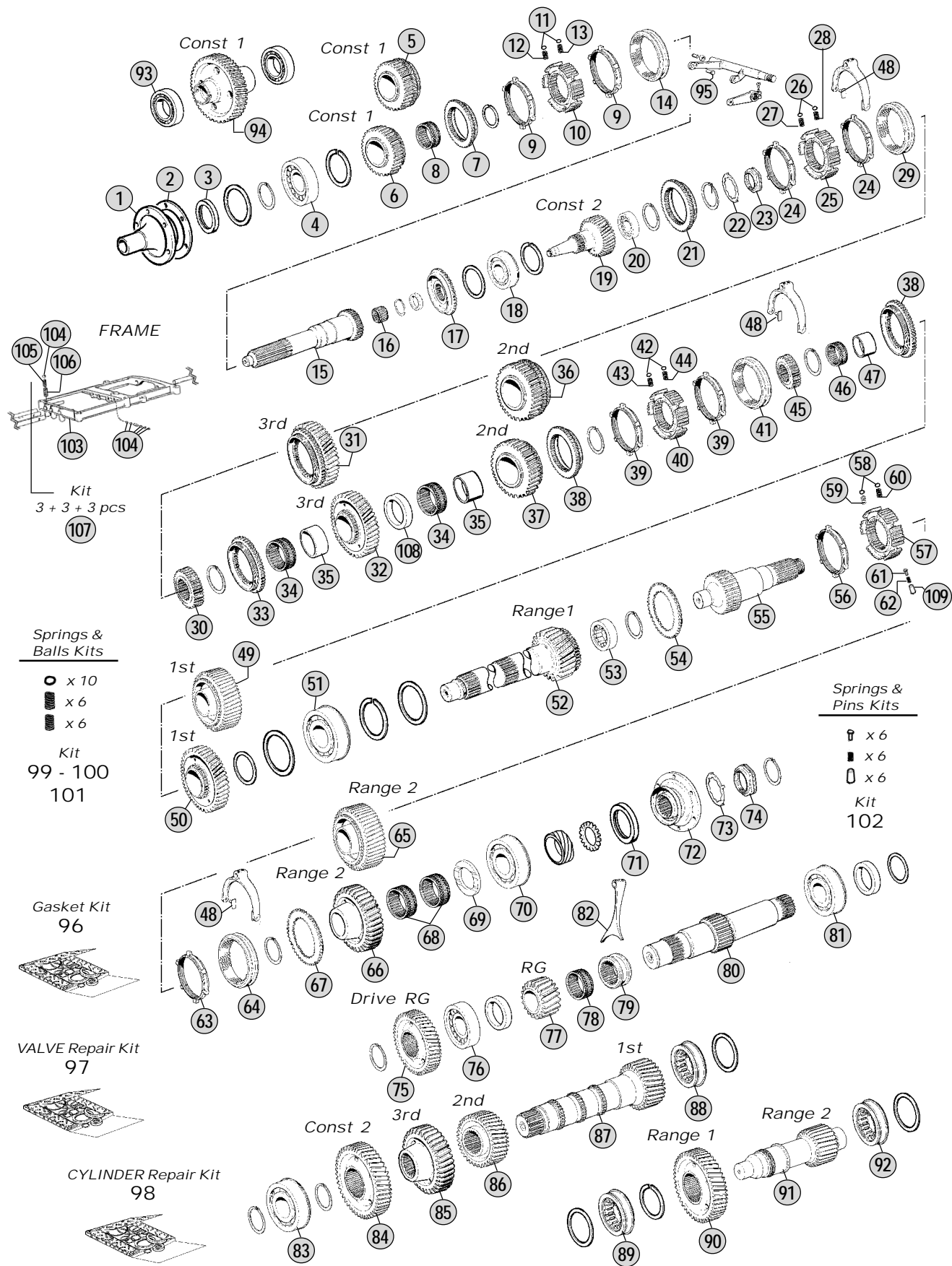
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**Models**

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<b>SR62</b>	N88 - F88 - G88 - F89 - G89 - N10 - N12 - F7 - FL7 - N10 - F10 - FL10 - N12 - F12



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Fig.	CEI no.	Rif. VOLVO	Description	Q.ty	Note		SR61	SR62		
98	198.404	276146	Repair kit cylinder	1			●			
99	198.446	CEI 198446	Springs/Balls Kit	1	(Fig.11+26+Fig.12/27+Fig.13/28)	●	●			
100	198.891	CEI 198891	Springs/Balls Kit	1	(Fig.42+Fig.43+Fig.44)	●	●			
101	198.892	CEI 198892	Springs/Balls-Kit	1	(Fig.58+Fig.59+Fig.60)	●				
102	198.540	CEI 198540	Springs/Pins Kit	1	(Fig.61+Fig.62+Fig.63)		●			
103	175.032	382173	Frame	1		●	●			
104	171.001	205	Ball 7/16	8	3 pcs.+5 pcs.	●	●			
105	156.075	382309	Spring D.6x75	3		●	●			
106	156.074	382072	Spring D.11x28	3		●	●			
107	198.400	CEI 198400	Spring/Balls kit	1	(Fig.104+Fig.105+Fig.106)	●	●			
108	169.301	266938	Thrust Washer	1		●	●			
109	160.169	266899	Pin	6			●			

Notes \_\_\_\_\_

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 Table \_\_\_\_\_

