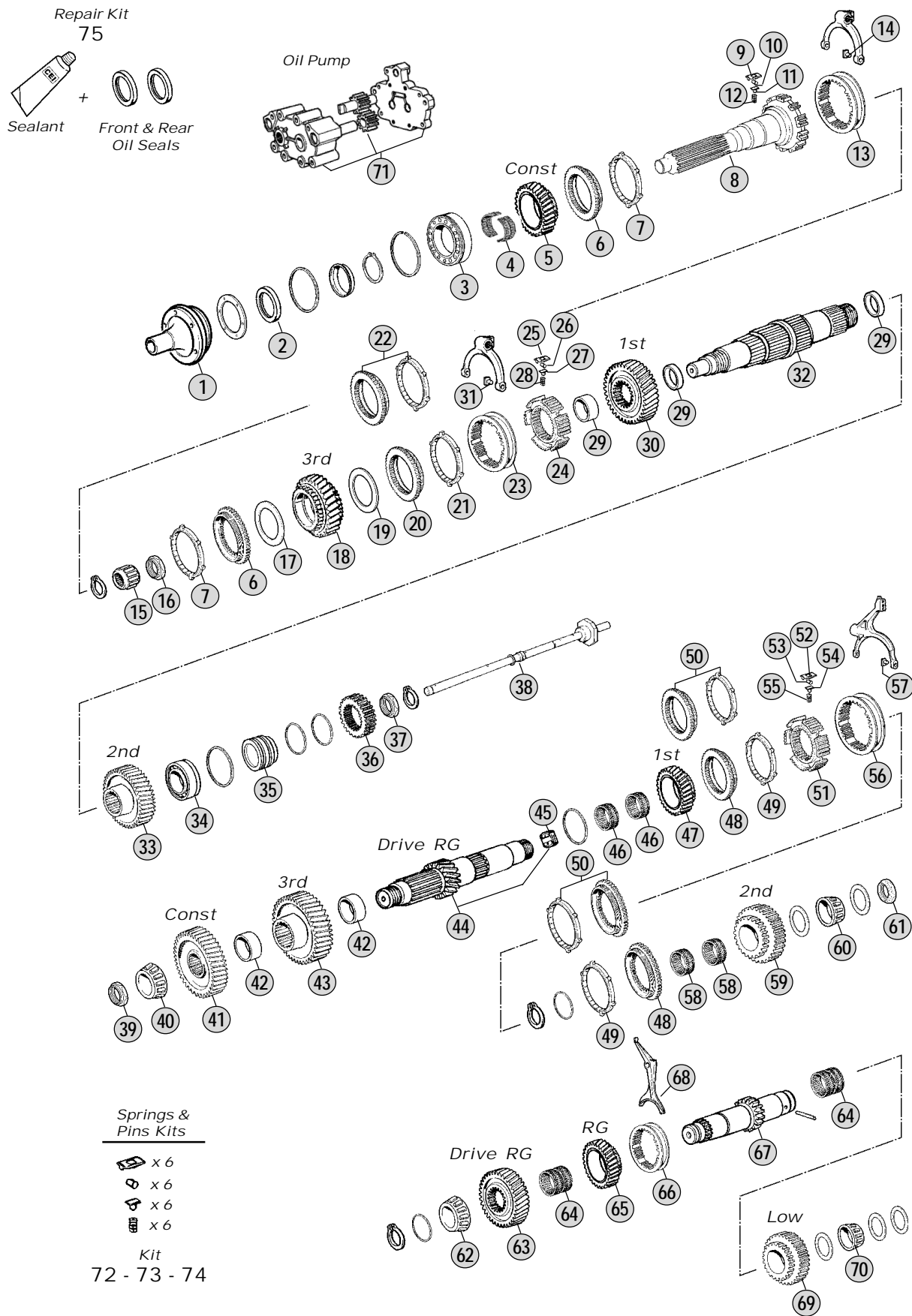


Adattabile a: **VOLVO** SR2000 - SRO2000 - SR2400 - SRO2400
 Suitable To:



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Models

SR2000	F16 - FH16
SRO2000	F16 - FH16
SR2400	F16 - FH16
SRO2400	F16 - FH16



Fig.	CEI no.	Rif. VOLVO	Description	Q.ty	Note	SR2000	SRO2000	SR2400	SRO2400
1	135.176	1654090	Front Cover	1		●	●	●	●
2	139.391	267268	Oil Seal 65x90x10 B1SL	1		●	●	●	●
3	130.589	1652553	Bearing	1		●	●	●	●
4	137.230	1654088	Needle Bearing 92x100x26,6	1		●	●	●	●
5	145.776	1654290	Constant Gear	1	Old Repl.by1669496+1669497	●	●	●	●
5	145.777	1669496	Constant Gear 27 T	1		●	●	●	●
5	145.559	1654362	Constant Gear 35 T	1		●	●	●	●
6	109.138	1653921	Synchronizer cone	2		●	●	●	●
7	119.120	1653961	Synchronizing ring	2		●	●	●	●
8	102.255	1654015	Input Shaft 48 T	1		●	●	●	●
9	160.211	1653991	Slide	6		●	●	●	●
10	160.212	1653904	Pin 6,50x5,70	6		●	●	●	●
11	160.201	1668280	Slide	6		●	●	●	●
12	156.179	1653901	Spring	6		●	●	●	●
13	154.177	1668241	Sliding Sleeve	1		●	●	●	●
14	141.045	382565	Sliding Block	2		●	●	●	●
15	130.593	1652559	Bearing 40x74x29	1		●	●	●	●
16	187.678	1652855	Nut	1		●	●	●	●
17	169.974	1653061	Washer	1		●	●	●	●
18	146.479	1069518	Gear 3rd Speed 27 T	1		●	●	●	●
19	169.975	1654195	Washer	1		●	●	●	●
20	109.139	1653922	Synchronizer cone	1	(A)	●	●	●	●
21	119.123	1653962	Synchronizer ring	1	(A)	●	●	●	●
22	198.804	1669358	Synchro kit	1	(B)	●	●	●	●
23	154.175	1668242	Sliding sleeve	1	(A)	●	●	●	●
23	154.346	1653942	Sliding Sleeve	1	(A) Old Repl.by 1668242+1668219	●	●	●	●
23	154.218	1669032	Sliding sleeve	1	(B)	●	●	●	●
24	155.209	1668219	Synchronizer hub	1		●	●	●	●
25	160.208	1653995	Slide	6		●	●	●	●
26	160.202	1653900	Pin	6		●	●	●	●
27	160.209	1653983	Slide	6		●	●	●	●
28	156.179	1653901	Spring	6		●	●	●	●
29	117.375	1654253	Bush	3		●	●	●	●
30	145.778	1669328	Gear 1st Speed 39 T	1		●	●	●	●
31	141.045	382565	Sliding Block	2		●	●	●	●
32	103.181	1654020	Main Shaft	1		●	●	●	●
33	145.779	1669498	Gear 2nd Speed 33 T	1		●	●	●	●
34	130.675	1654070	Bearing	1		●	●	●	●
35	169.976	1654255	Spacer	1	(C)	●	●	●	●
35	169.977	1669427	Spacer	1	(D)	●	●	●	●
36	157.680	1654218	Sun Gear	1	(C)	●	●	●	●
36	157.681	1669449	Sun Gear 28 T	1	(D)	●	●	●	●
37	187.678	1652855	Nut	1		●	●	●	●
38	188.202	1654266	Oil Tube	1	(C)	●	●	●	●
38	188.203	1669447	Oil Tube	1	(D)	●	●	●	●

Notes

- (A) Up to gearbox 95041000 - Use items marked (A) together
 (B) From gearbox 95041001 - Use items marked (B) together
 (C) Old Type - Use items marked (C) together
 (D) New Type - Use items marked (D) together

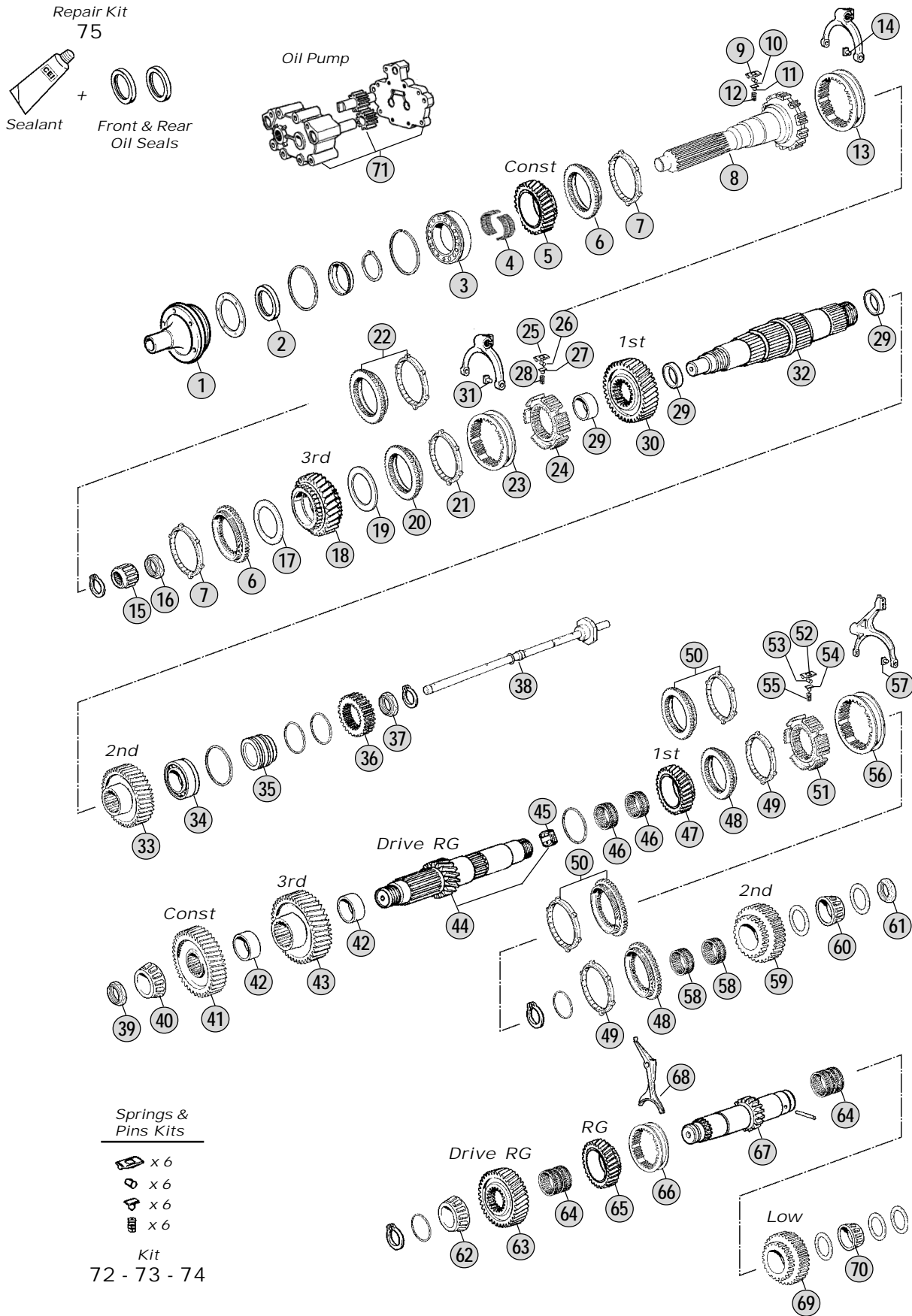
Date

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Table

100A

Adattabile a: **VOLVO** SR2000 - SRO2000 - SR2400 - SRO2400
 Suitable To:



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Models

SR2000	F16 - FH16
SRO2000	F16 - FH16
SR2400	F16 - FH16
SRO2400	F16 - FH16



Fig.	CEI no.	Rif. VOLVO	Description	Q.ty	Note	SR2000	SRO2000	SR2400	SRO2400
39	187.678	1652855	Nut	1		●	●	●	●
40	130.676	1654326	Bearing	1		●	●	●	●
41	146.556	1654293	Constant Gear	1	Old Repl.by 1669497+1669496	●	●	●	●
41	146.557	1669497	Constant Gear 41 T	1		●	●	●	●
41	146.480	1654363	Constant Gear 34 T	1		●	●	●	●
42	117.375	1654253	Bush	2		●	●	●	●
43	146.481	1669331	Gear 3rd Speed 33 T	1		●	●	●	●
44	105.176	1654038	Countershaft 17 T	1		●	●	●	●
45	160.225	1526614	Pin	1		●	●	●	●
46	137.243	1654073	Needle Cage	2		●	●	●	●
47	146.558	1669329	Gear 1st Speed 21 T	1		●	●	●	●
48	109.357	1653923	Synchronizer cone	2	(A)	●	●	●	●
49	119.123	1653962	Synchronizer ring	2	(A)	●	●	●	●
50	198.890	1669361	Synchro kit 1st-2nd Speed	2	(B)	●	●	●	●
51	155.171	1668213	Synchronizer Hub	1		●	●	●	●
52	160.203	1653996	Slide	6		●	●	●	●
53	160.202	1653900	Pin	6		●	●	●	●
54	160.201	1668280	Slide	6		●	●	●	●
55	156.179	1653901	Spring	6		●	●	●	●
56	154.314	1668243	Sliding sleeve	1	(A)	●	●	●	●
56	154.349	1653943	Sliding Sleeve	1	(A) Old Repl.by 1668243+1668213	●	●	●	●
56	154.315	1669033	Sliding sleeve	1	(B)	●	●	●	●
57	141.045	382565	Sliding Block	2		●	●	●	●
58	137.244	1654085	Needle Cage	2		●	●	●	●
59	146.559	1654037	Gear 2nd Speed 27 T	1		●	●	●	●
60	130.677	20901349	Bearing Cone	1		●	●	●	●
61	187.679	1654251	Nut	1		●	●	●	●
62	130.678	1654323	Bearing	1		●	●	●	●
63	147.214	1654295	Reverse Gear	1		●	●	●	●
64	137.245	1654076	Needle Cage	2		●	●	●	●
65	147.215	1654042	Reverse Gear	1		●	●	●	●
66	157.225	266961	Sliding Sleeve	1		●	●	●	●
67	107.194	1654040	Reverse Shaft	1		●	●	●	●
68	141.187	267892	Reverse Fork	1		●	●	●	●
69	146.560	1654043	Gear	1		●	●	●	●
70	130.678	1654323	Bearing	1		●	●	●	●
71	280.619	1655249	Oil Pump	1	Assy	●	●	●	●
72	198.896	CEI 198896	Plunger/spring-Kit	1	(Fig.9+Fig.10+Fig.11+Fig.12)	●	●	●	●
73	198.897	CEI 198897	Plunger/spring-Kit	1	(Fig.25+Fig.26+Fig.27+Fig.28)	●	●	●	●
74	198.899	CEI 198899	Plunger/spring-Kit	1	(Fig.52+Fig.53+Fig.54+Fig.55)	●	●	●	●
75	198.894	CEI 198894	Sealant and Oil Seals Kit	1		●	●	●	●

Notes

- (A) Up to gearbox 95041000 - Use items marked (A) together
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 (D) New Type - Use items marked (D) together

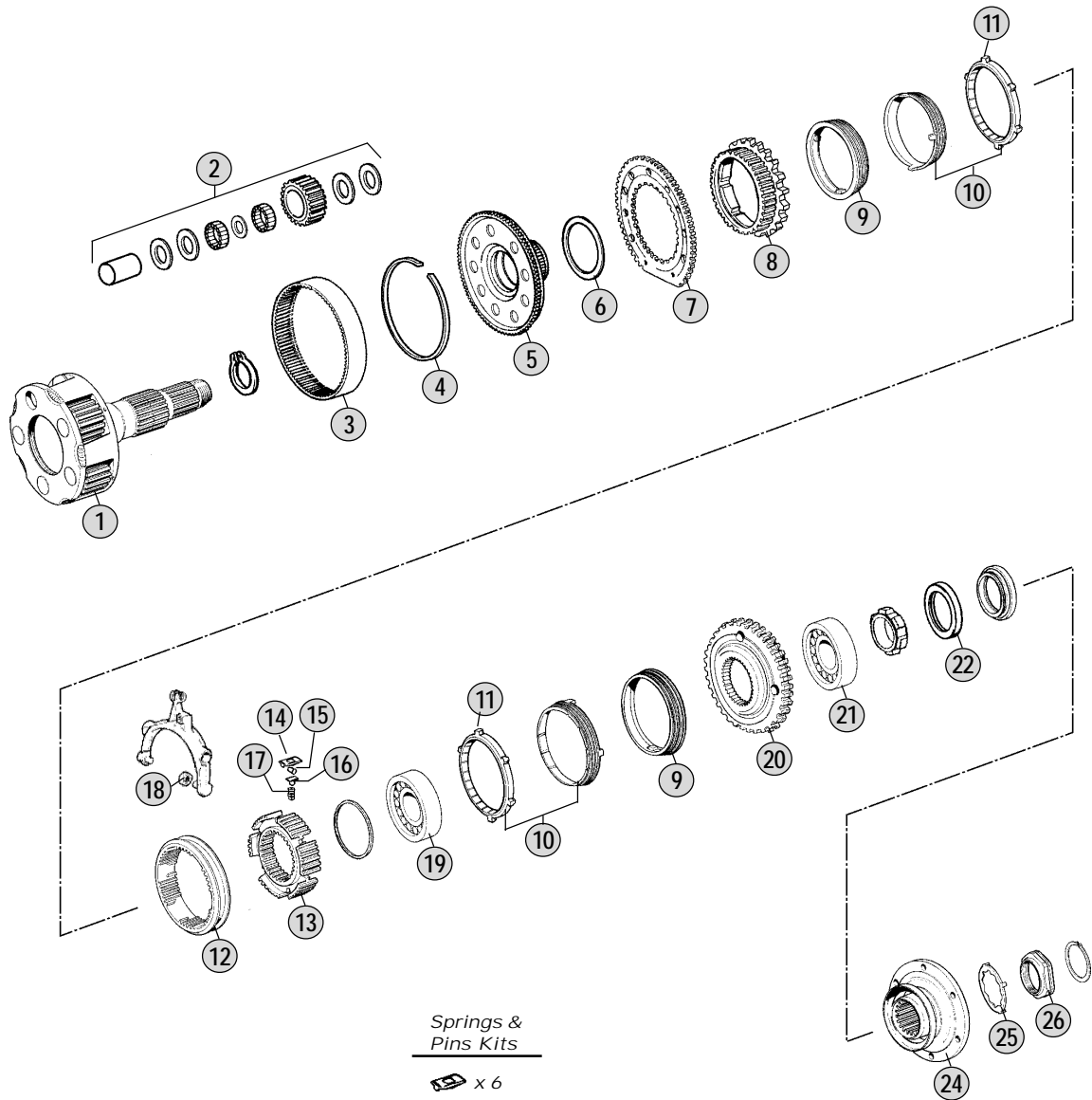
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Table

100/A

Adattabile a : **VOLVO** SR2000 - SRO2000 - SR2400 - SRO2400
 Suitable To :



Springs & Pins Kits

-  x 6
-  x 6
-  x 6
-  x 6

Kit
27

Models

SR2000	F16 - FH16
SRO2000	F16 - FH16
SR2400	F16 - FH16
SRO2400	F16 - FH16

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Fig.	CEI no.	Rif. VOLVO	Description	Q.ty	Note	SR2000	SRO2000	SR2400	SRO2400
1	190.360	1654050	Planetary Carrier	1	Empty-W/out Retarder	●	●	●	●
1	190.361	1654345	Planetary Carrier	1	Complete-With Retarder	●	●	●	●
2	198.835	276819	Repair Kit	1	(1) Only for Models W/out Retarder	●	●	●	●
3	123.259	1654061	Crown Gear	1		●	●	●	●
4	111.212	8171420	Lock Ring	1		●	●	●	●
5	150.159	1654060	Flange Gear	1		●	●	●	●
6	169.978	949909	Washer	1		●	●	●	●
7	135.177	1654066	Saddle Plate	1		●	●	●	●
8	109.358	1653938	Synchronizer Cone	1		●	●	●	●
9	119.190	1653979	Synchronizer Ring Outer	2		●	●	●	●
10	119.191	1668231	Synchronizer Ring Intermediate	2		●	●	●	●
11	119.124	1653956	Synchronizer Ring	2		●	●	●	●
12	154.316	1668247	Sliding Sleeve	1		●	●	●	●
13	155.210	1668217	Synchronizer Hub	1		●	●	●	●
14	160.213	1653997	Slide	6		●	●	●	●
15	160.202	1653900	Pin	6		●	●	●	●
16	160.204	1669260	Plunger	6		●	●	●	●
17	156.180	1653902	Spring	6		●	●	●	●
18	160.226	1652616	Slide	2		●	●	●	●
19	130.679	1654082	Bearing	1		●	●	●	●
20	109.359	1653937	Synchronizer Cone	1		●	●	●	●
21	130.680	184413	Bearing 85x150x28	1		●	●	●	●
22	139.561	1652622	Oil Seal 90x111x6/8	1		●	●	●	●
24	197.094	1524358	Output Flange D.203	1		●	●	●	●
25	169.804	1523318	Thrust Washer	1		●	●	●	●
26	187.610	8171334	Grooved Nut	1		●	●	●	●
27	198.900	CEI 198900	Pins/Springs Kit	1		●	●	●	●

Notes

- (1) 5 Series per Kit .
 This repair kit **CANNOT** be used with 1654345 (Suitable only for Retarder Models)
 For Retarder Models use complete Planetary carrier.

Date

04 / 2012

Table

100/B