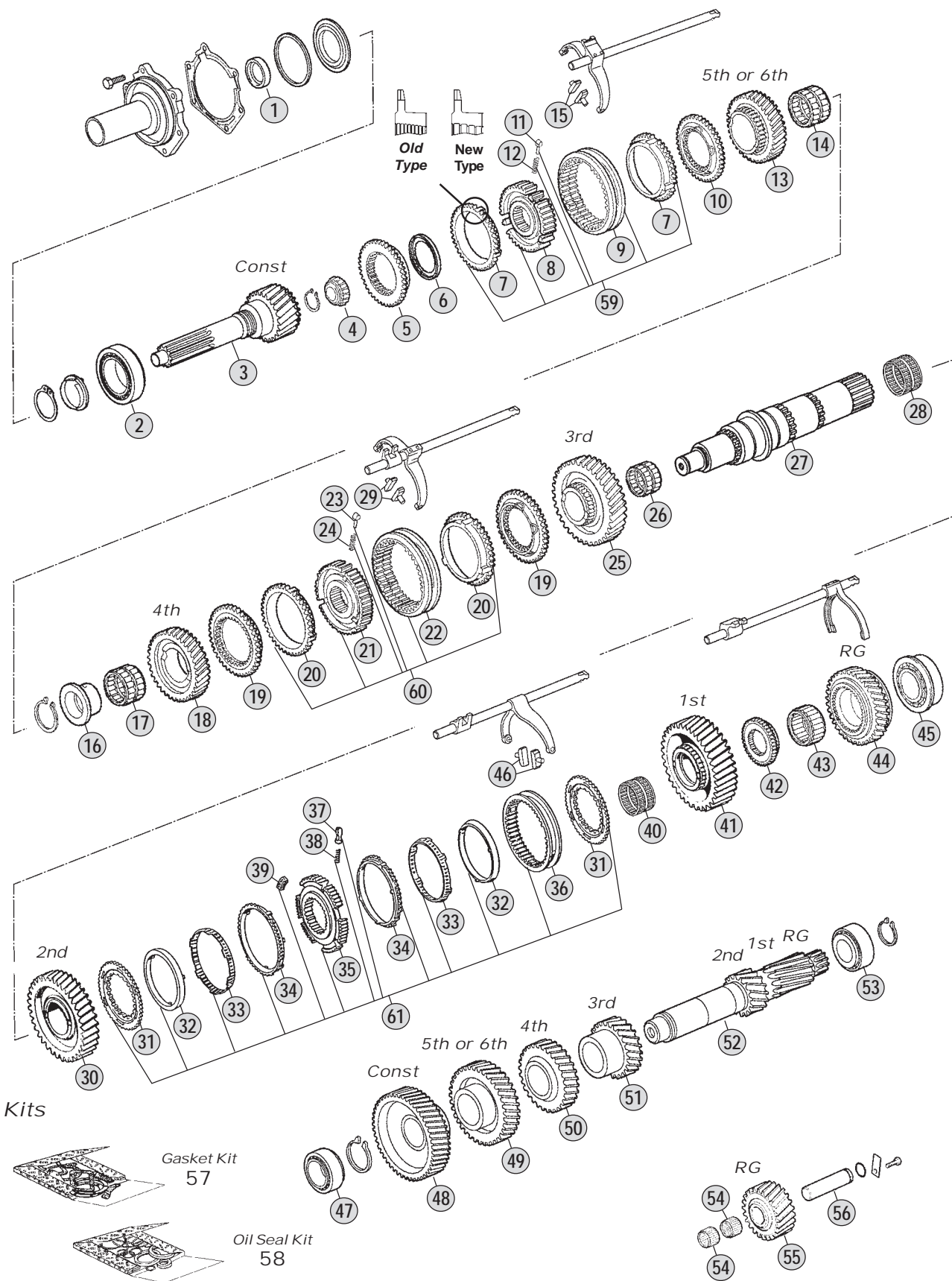


Adattabile a : **VOLVO**
 Suitable To :

Modelli Cambio/ Gearbox Models
S6-85



Models

S6-85 A: 6,75 - 0,83 B: 7,72 - 1,00

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Fig.	CEI no.	O.E.M. Reference		Description	Q.ty	Note	S6-85				
		ZF no.	VOLVO no.								
1	139.753	0750 111 149	3121548	Oil Seal 48x65x10	1		●				
2	130.704	0750 117 347	183418	Bearing D.70x115x29	1		●				
3	102.387	1310 302 001		Input Shaft	1	A	●				
3	102.388	1310 302 025		Input Shaft	1	A	●				
3	102.389	1310 302 032		Input Shaft	1	A	●				
3	102.390	1310 302 026		Input Shaft	1	B	●				
3	102.391	1310 302 022	3097112	Input Shaft	1	B	●				
3	102.392	1310 302 021		Input Shaft	1	B	●				
3	102.393	1310 302 033		Input Shaft	1	B	●				
4	130.951	0750 117 562	3097023	Bearing D.28x32	1		●				
5	109.400	1310 302 023		Synchronizer Cone	1	A	●				
5	109.401	1310 302 024	3097046	Synchronizer Cone	1	B	●				
6	269.071	0501 313 171	3097005	Oil Seal	1		●				
7	119.219	1311 304 076		Synchronizer Ring	2	Old Type	●				
7	119.220	1311 304 255	3121711	Synchronizer Ring	2	New Type	●				
8	157.706	1311 304 226	1699780	Synchronizer Hub	1		●				
9	154.363	1304 304 664	20853540	Sliding Sleeve	1		●				
10	109.402	1311 304 009	3121692	Synchronizer Cone	1		●				
11	160.189	1297 304 436	20853449	Pressure Piece	3		●				
12	156.140	0732 040 409	20853453	Spring De.6,5x23,50	3		●				
13	145.886	1310 304 091		Gear 6th Speed 23 T	1	A	●				
13	145.887	1310 304 092	3097056	Gear 5th Speed 26 T	1	B	●				
14	137.269	0735 321 678	3121670	Needle Cage 52x60x23	2		●				
15	141.194	1290 306 066	20853595	Bronze Slide	2		●				
16	117.384	1311 304 124	3121666	Bush	1		●				
17	137.078	0735 320 493	3121665	Needle Bearing 70x78x36,50	1		●				
18	145.888	1310 304 088		Gear 4th Speed 29 T	1	A	●				
18	145.889	1310 304 093	3097057	Gear 4th Speed 30 T	1	B	●				
19	109.134	1312 304 027	3097062	Synchronizer Cone	2		●				
20	119.119	1297 304 402	3097026	Synchronizer Ring	2	Old Type	●				
20	119.167	1297 304 484	1662711	Synchronizer Ring	2	New Type	●				
21	157.707	1310 304 080	3097060	Synchronizer Hub	1		●				
22	154.135	1310 304 202	3097061	Sliding Sleeve	1		●				
23	160.189	1297 304 436	20853449	Pressure Piece	3		●				
24	156.140	0732 040 409	20853453	Spring De.6,5x23,50	3		●				
25	145.890	1310 304 085		Gear 3rd Speed 35 T	1	A	●				
25	145.891	1310 304 124	3097322	Gear 3rd Speed 37 T	1	B	●				
26	137.270	0735 321 106	3123323	Needle Cage 80x88x48	1		●				
27	103.195	1311 304 248	1699779	Main Shaft	1		●				
28	137.270	0735 321 106	3123323	Needle Cage 80x88x48	1		●				
29	141.194	1290 306 066	20853595	Bronze Slide	2		●				
30	145.892	1310 304 012	3097052	Gear 2nd Speed 43 T	1		●				
31	109.176	1312 304 106	3097059	Synchronizer Cone	2		●				
32	119.152	1268 304 424	3097024	Intermediate Synchro Ring	2		●				
33	119.153	1268 304 494	3097025	Intermediate Synchro Ring	2		●				

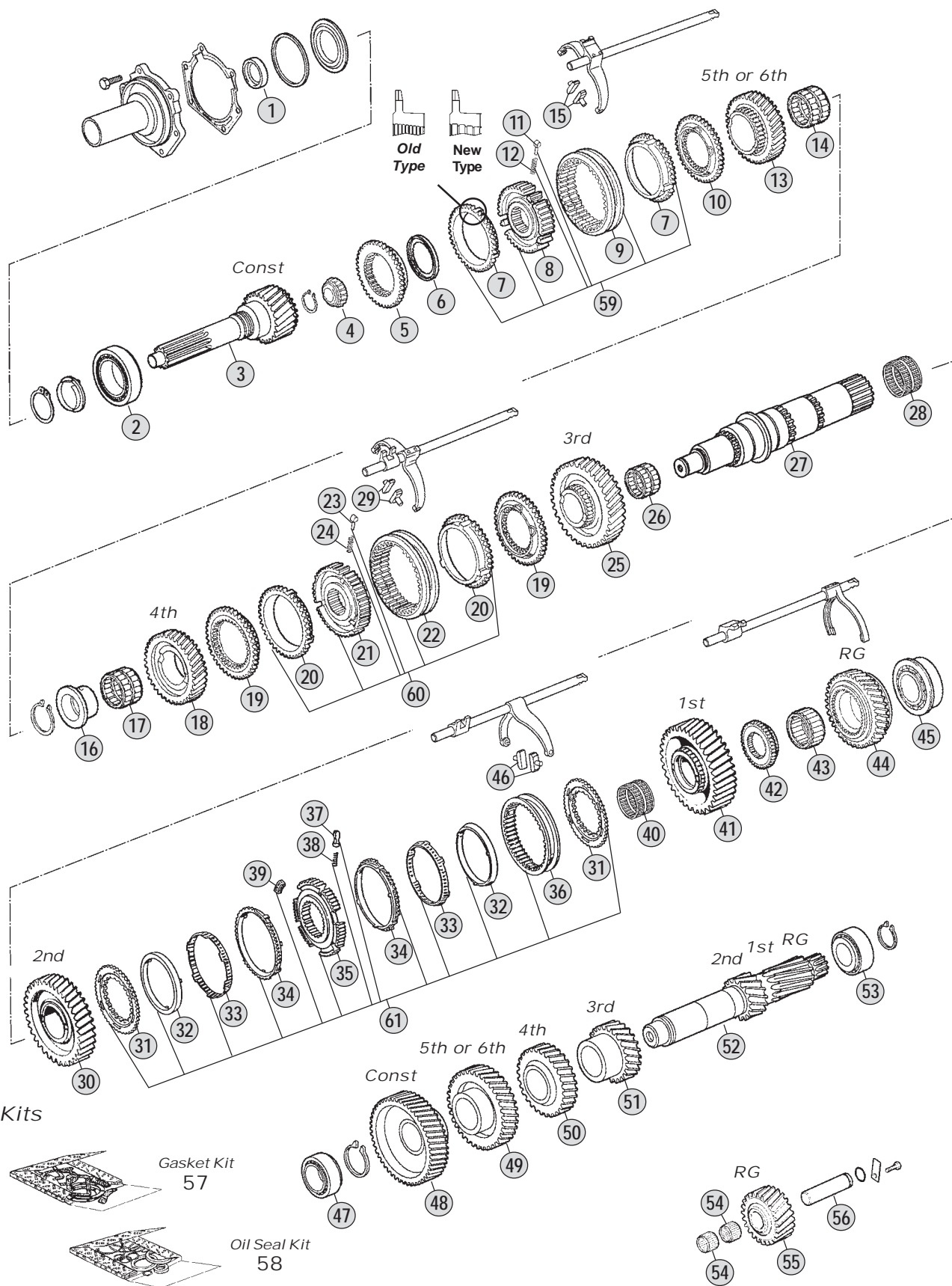
Notes

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Table

Adattabile a : **VOLVO**
Suitable To :



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Models

S6-85 A: 6,75 - 0,83 B: 7,72 - 1,00

Fig.	O.E.M. Reference		Description	Q.ty	Note	S6-85				
	CEI no.	ZF no.								
34	119.144	1268 304 525	3097058	Synchronizer Ring	2		●			
35	157.708	1310 304 157	3093898	Synchronizer Hub	1		●			
36	154.190	1310 304 175	3097064	Sliding Sleeve	1		●			
37	160.189	1297 304 436	20853449	Pressure Piece	3		●			
38	156.140	0732 040 409	20853453	Spring De.6,5x23,50	3		●			
39	156.176	1312 304 159	3121703	Slide	3		●			
40	137.271	0735 321 108	3123325	Needle Cage 75x83x50	1		●			
41	145.893	1310 304 011	3097051	Gear 1st Speed 50 T	1		●			
42	157.709	1311 304 250	3121683	Synchronizer Hub	1		●			
43	137.272	0735 298 255	3093888	Needle Cage 70x86x42,5	1		●			
44	147.238	1310 304 200	3093886	Reverse Gear 46 T	1		●			
45	130.705	0735 370 730	3123328	Bearing 60x120x29,7	1		●			
46	141.194	1290 306 066	20853595	Bronze Slide	2		●			
47	130.234	1246 203 007	20853421	Bearing 50,8x95,2x27,7	1		●			
48	146.600	1310 303 032		Constant Gear 47 T	1	A	●			
48	146.605	1310 303 044	3097047	Constant Gear 50 T	1	B	●			
49	146.609	1310 303 033		Gear 6th Speed 45 T	1	A	●			
49	146.610	1310 303 045	3097048	Gear 5th Speed 37 T	1	B	●			
50	146.611	1310 303 051		Gear 4th Speed 32 T	1	A	●			
50	146.612	1310 303 050	3097050	Gear 4th Speed 29 T	1	B	●			
51	146.613	1310 303 031		Gear 3rd Speed 24 T	1	A	●			
51	146.614	1310 303 052	3097316	Gear 3rd Speed 24 T	1	B	●			
52	105.191	1310 303 076	3098282	Countershaft	1		●			
53	130.233	1246 203 008	3121635	Roller Bearing 44,45x95,25x28,5	1		●			
54	137.273	0750 115 233	3121676	Needle Cage 30x38x30	2		●			
55	147.239	1310 305 003	3097065	Reverse Gear 21 T	1		●			
56	107.201	1310 305 001	3121675	Reverse Pin	1		●			
57	298.039	1310 298 002		Gasket Kit	1		●			
58	298.040	1310 298 003		Oil Seals Kit	1		●			
59		1311 204 022		Synchro Kit	1		●			
60		1310 204 011		Synchro Kit	1		●			
61		1310 204 026		Synchro Kit	1		●			

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